HURRICANE RESISTANT PRODUCT

Features

- IR 521UT is 5" (127) deep and has a 2-3/4" (69.9) sightline
  {Expansion mullions have a 2-3/4" (69.9) sightline}
- Screw Spline fabrication
- IR 521UT Dual Isolock® lanced pour and debridge thermal break
- Center glazed
- Outside or inside glazed
- Permanodic® anodized finishes option
- Painted finishes in standard and custom choices

Optional Features

- Integrated entrance framing
- 350/500 IR Entrances - single or pairs
- 350/500 Heavy Wall™ Entrances - single or pairs
- 350T/500T Insulpour® thermal entrances - single or pairs
- Flushline® Entrances - single or pairs
- Strap anchor at head and jamb

Product Applications

- Impact resistant
- Blast mitigation
- Storefront, ribbon window or punched opening
- Low to mid-rise
- Single span
- GLASSvent® UT Windows for Storefront Framing are easily incorporated

For specific product applications,
consult your Kawneer representative.

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EC 97911-333

HURRICANE RESISTANT PRODUCT

Metric (SI) conversion figures are included throughout these details for reference. Numbers in parentheses ( ) are millimeters unless otherwise noted.

The following metric (SI) units are found in these details:

m – meter
cm – centimeter
mm – millimeter
s – second
Pa – pascal
MPa – megapascal

IR 521UT Framing System

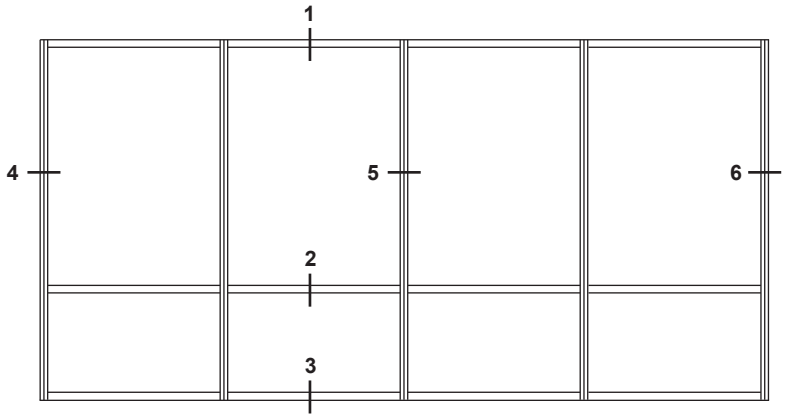
JANUARY 2025

BASIC FRAMING DETAILS (Outside Glazed)

EC 97911-333

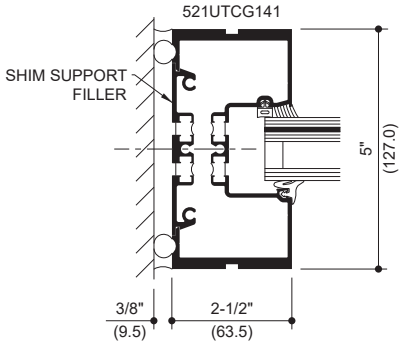
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

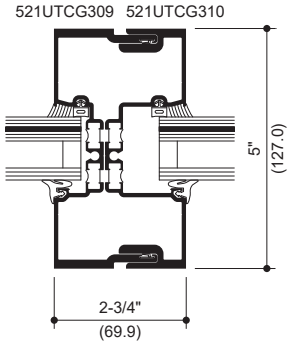


ELEVATION IS NUMBER KEYED TO DETAILS

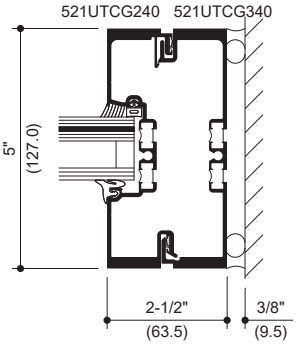
IR 521UT Double IsoLock® THERMAL BREAK



4
FIRST BAY JAMB

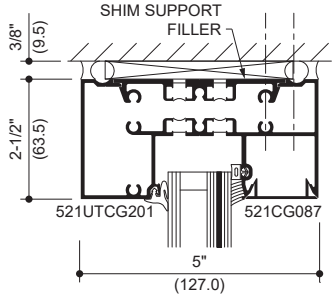


5
VERTICAL MULLION



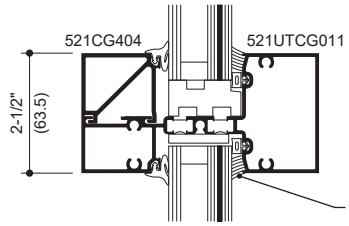
6
LAST BAY JAMB

1
HEAD

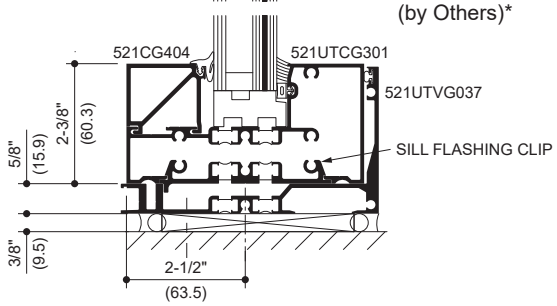


1-5/16" INFILL
(PRE GLAZED - WET GLAZED)

2
HORIZONTAL



3
SILL

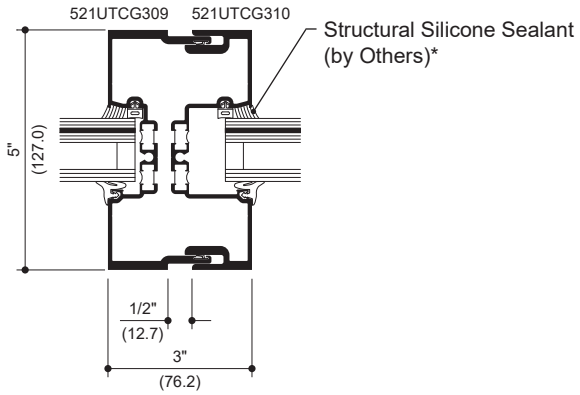


*** INSTALLER NOTE:** Installer is responsible for all required compatibility review and approvals with the Structural Silicone Manufacturer and the Insulating Glass Unit Manufacturer.

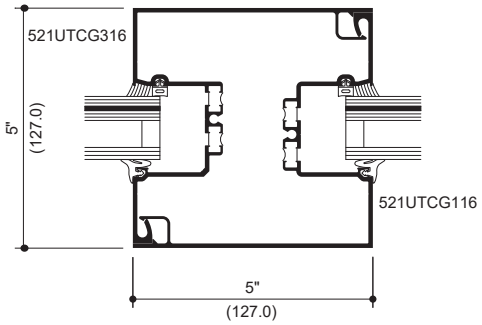
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

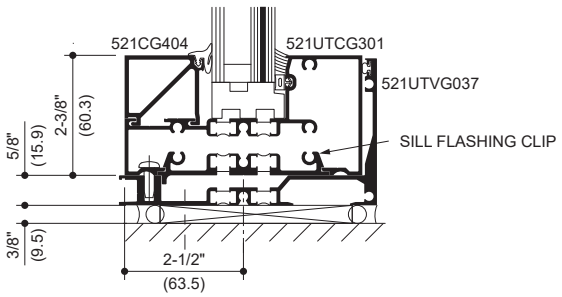
1-5/16" INFILL (PRE GLAZED - WET GLAZED)



EXPANSION MULLION



5" x 5" MULLION



PINNED HORIZONTAL TO SILL FLASHING

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IR 521UT Framing System

JANUARY 2025

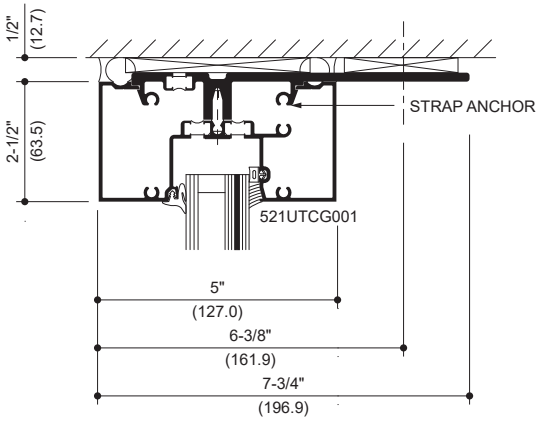
STRAP ANCHOR DETAILS (Outside Glazed)

EC 97911-333

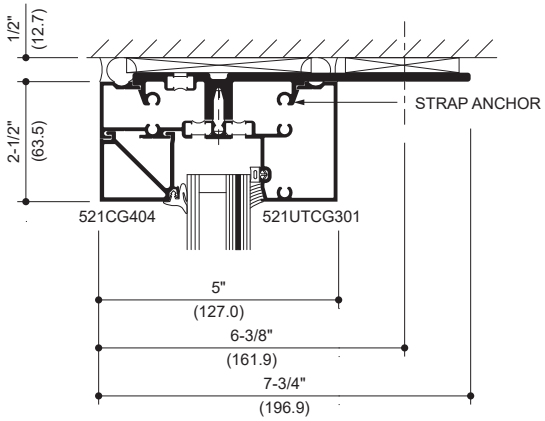
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

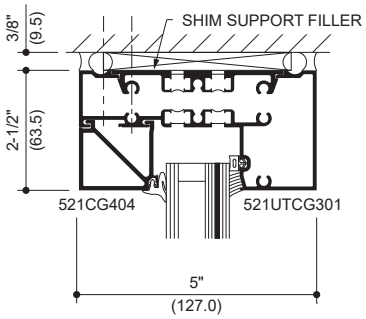
1-5/16" INFILL (PRE GLAZED - WET GLAZED)



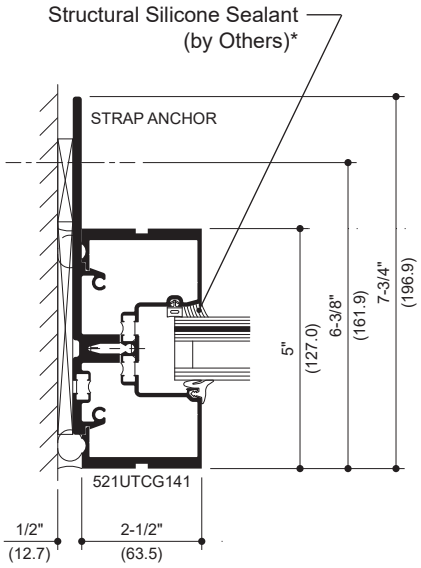
HEAD



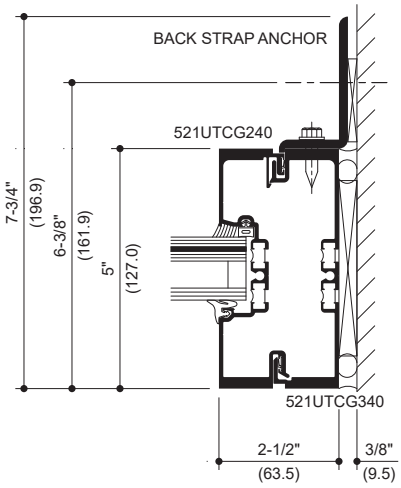
OPTIONAL HEAD WITH STOP



OPTIONAL HEAD WITH STOP



FIRST BAY JAMB



LAST BAY JAMB

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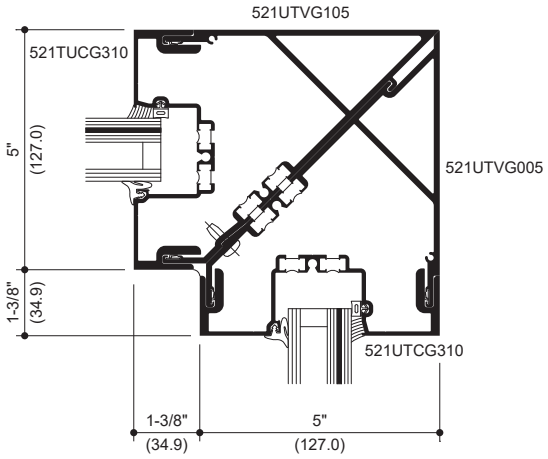
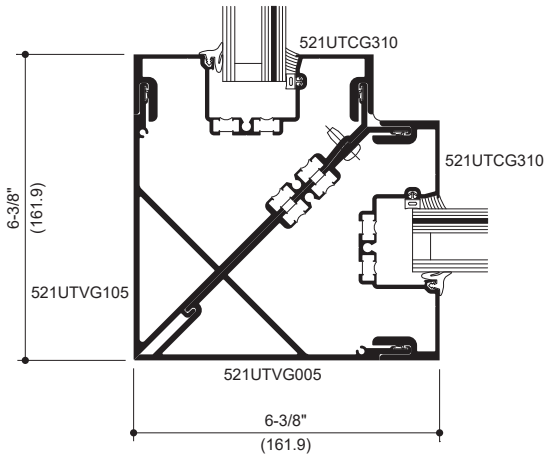
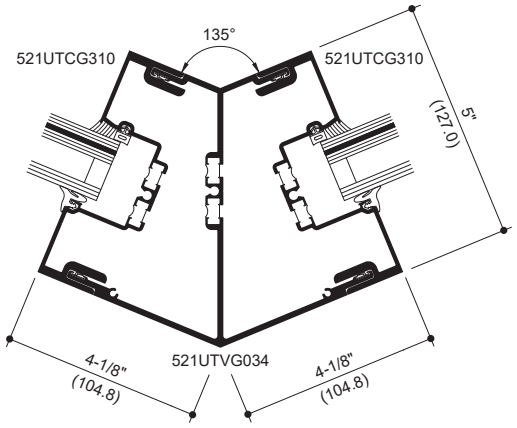
HURRICANE RESISTANT PRODUCT

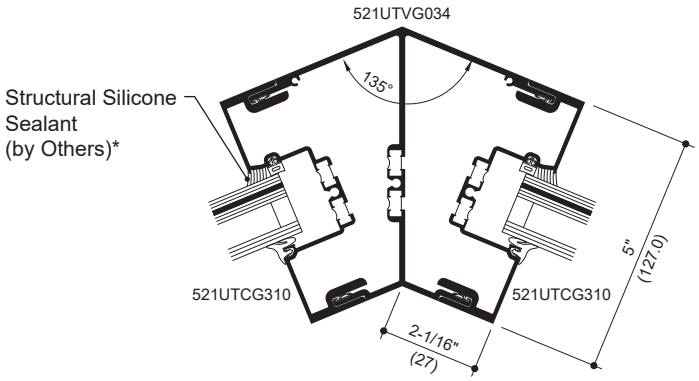
Additional information and CAD details are available at www.kawneer.com

1-5/16" INFILL (PRE GLAZED - WET GLAZED)









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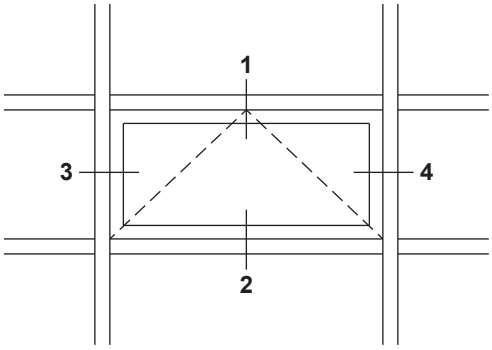
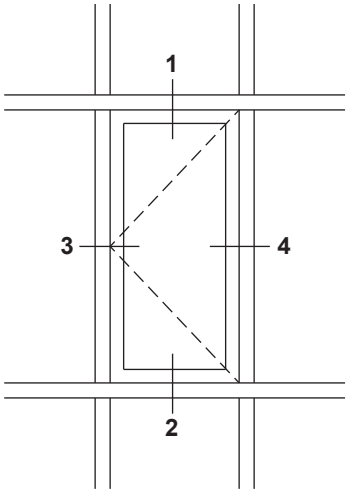
IR 521UT Framing System

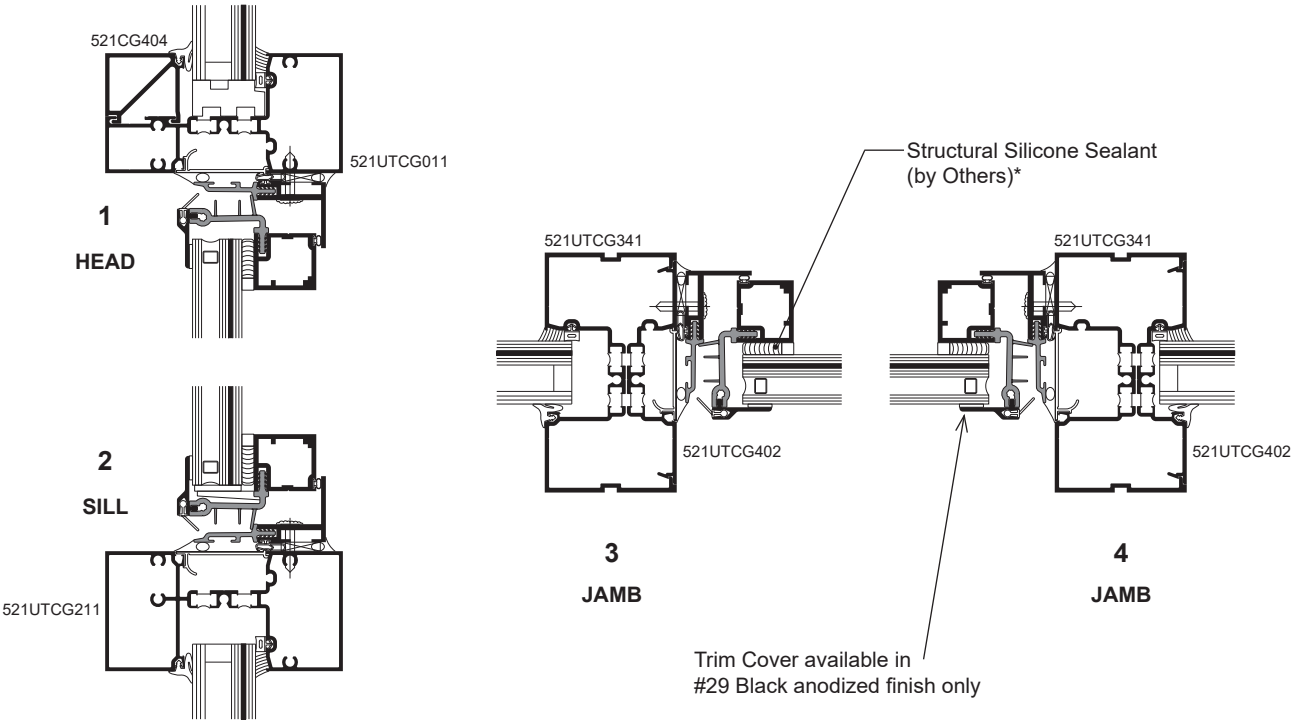
GLASSvent® UT WINDOWS (1" INFILL)

HURRICANE RESISTANT PRODUCT

1-5/16" INFILL (PRE GLAZED - WET GLAZED)







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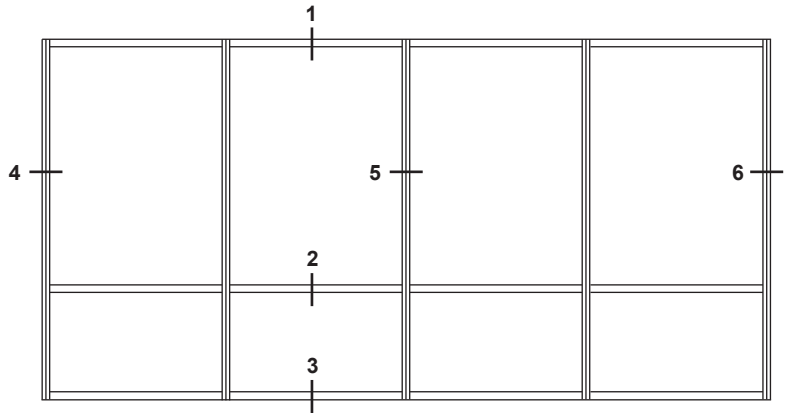
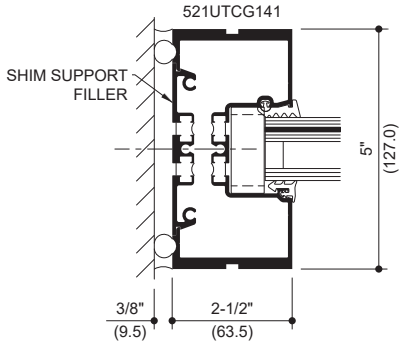
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

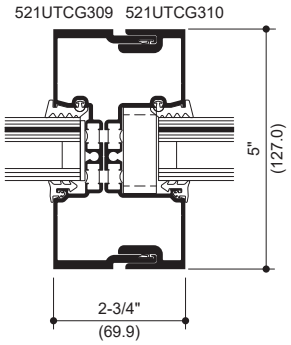


ELEVATION IS NUMBER KEYED TO DETAILS

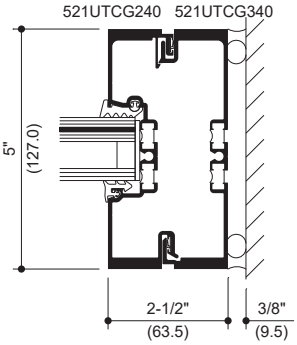
IR 521UT Double IsoLock® THERMAL BREAK



4 FIRST BAY JAMB

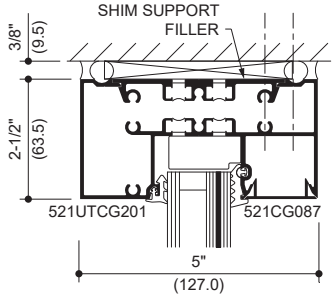


5 VERTICAL MULLION



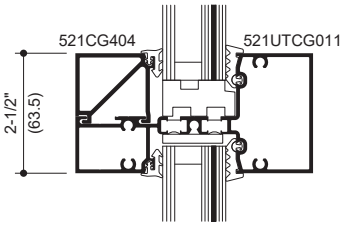
6 LAST BAY JAMB

1 HEAD

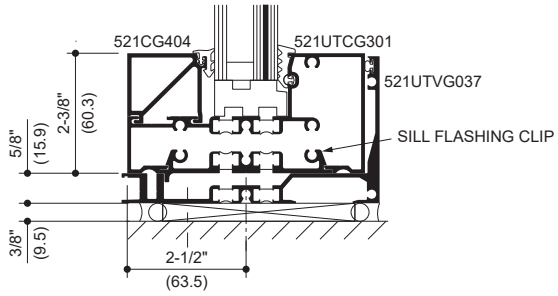


1-5/16" INFILL (PRE GLAZED - DRY GLAZED)

2 HORIZONTAL



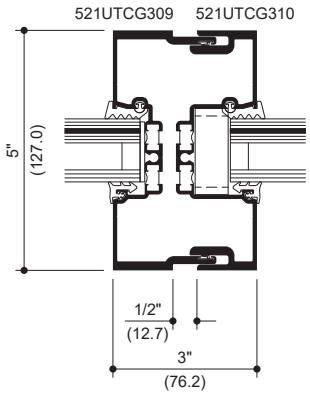
3 SILL



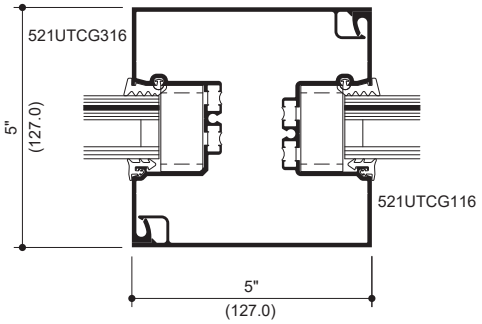
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

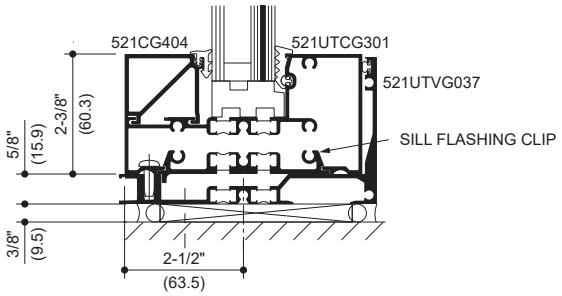
1-5/16" INFILL (PRE GLAZED - DRY GLAZED)



EXPANSION MULLION



5" x 5" MULLION

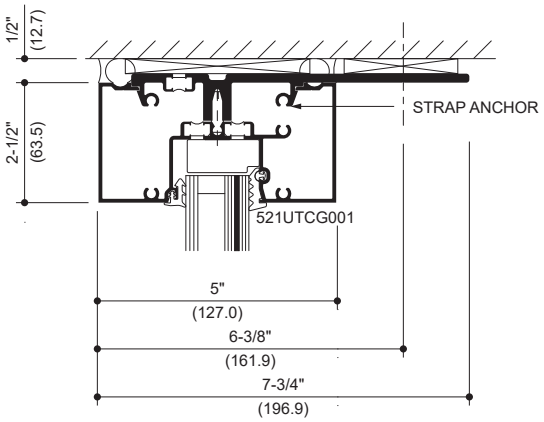


PINNED HORIZONTAL TO SILL FLASHING

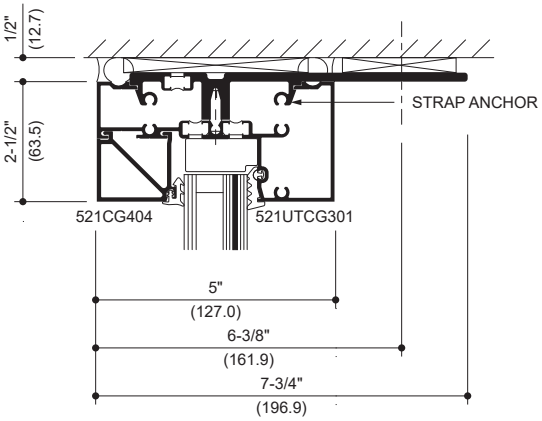
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

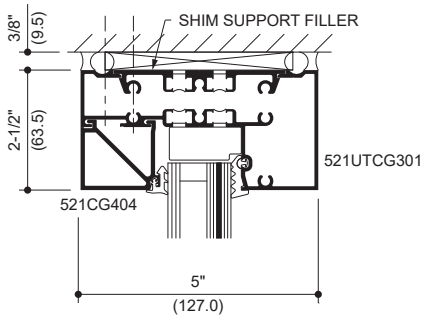
1-5/16" INFILL (PRE GLAZED - DRY GLAZED)



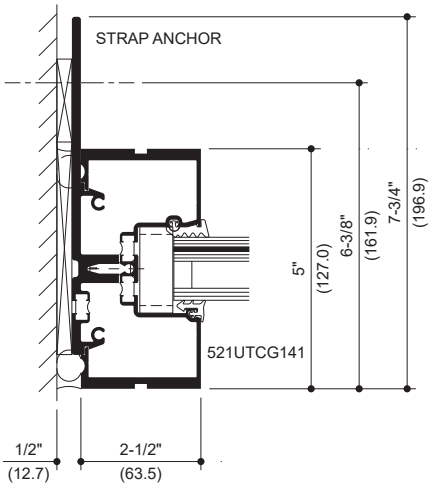
HEAD



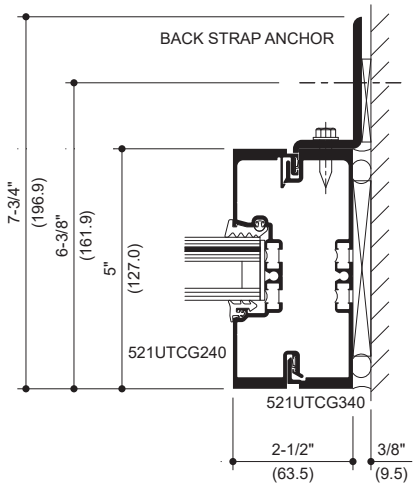
OPTIONAL HEAD WITH STOP



OPTIONAL HEAD WITH STOP



FIRST BAY JAMB



LAST BAY JAMB

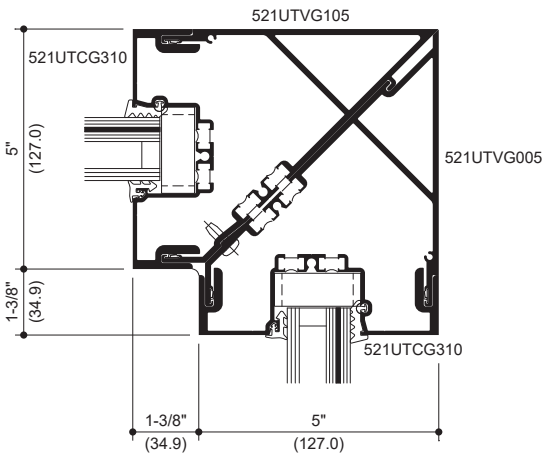
IR 521UT Framing System

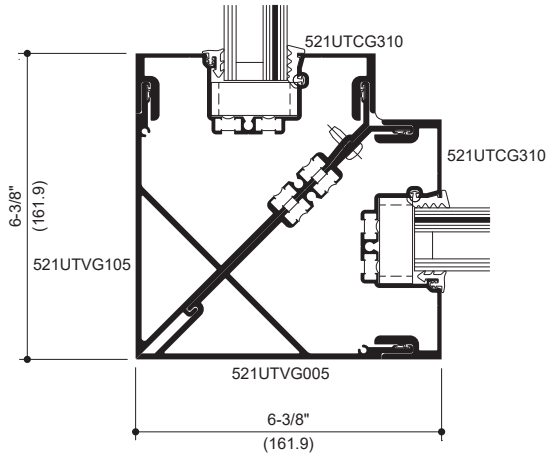
CORNER DETAILS (Outside Glazed)

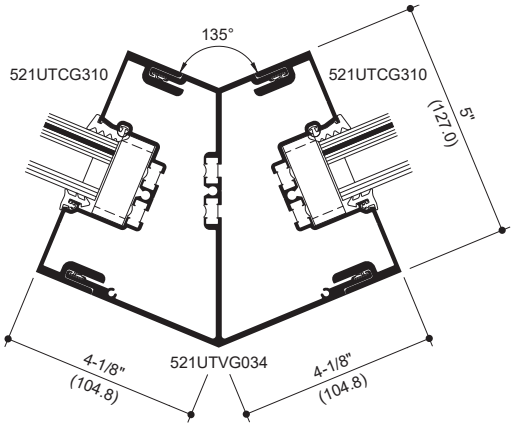
HURRICANE RESISTANT PRODUCT

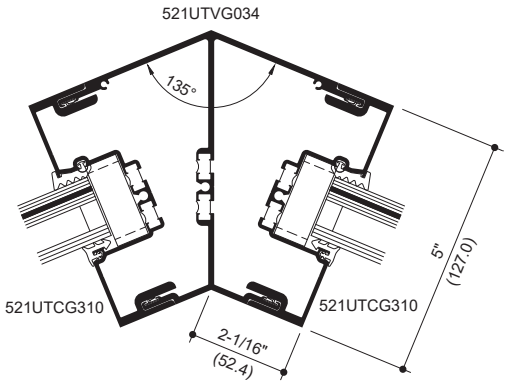
Additional information and CAD details are available at www.kawneer.com

1-5/16" INFILL (PRE GLAZED - DRY GLAZED)

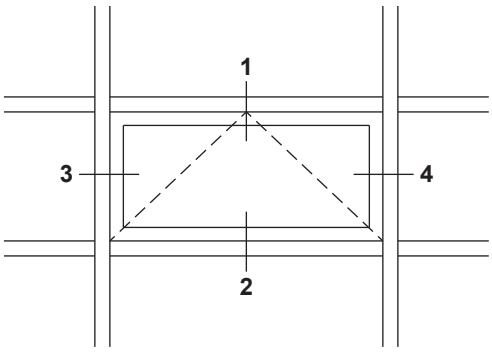


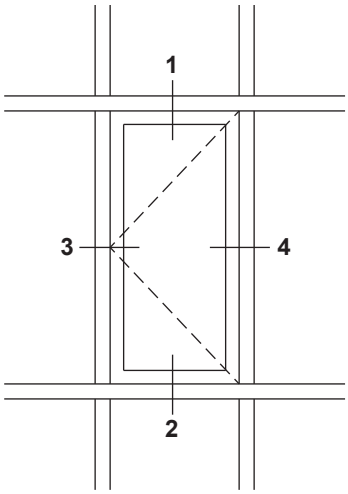


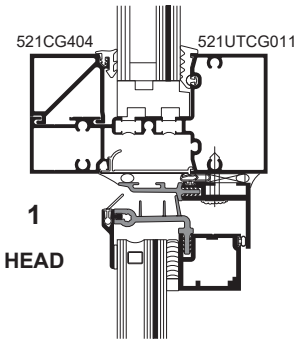


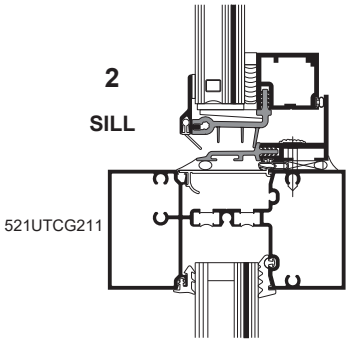


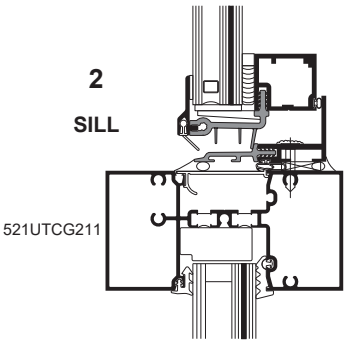
1-5/16" INFILL (PRE GLAZED - DRY GLAZED)

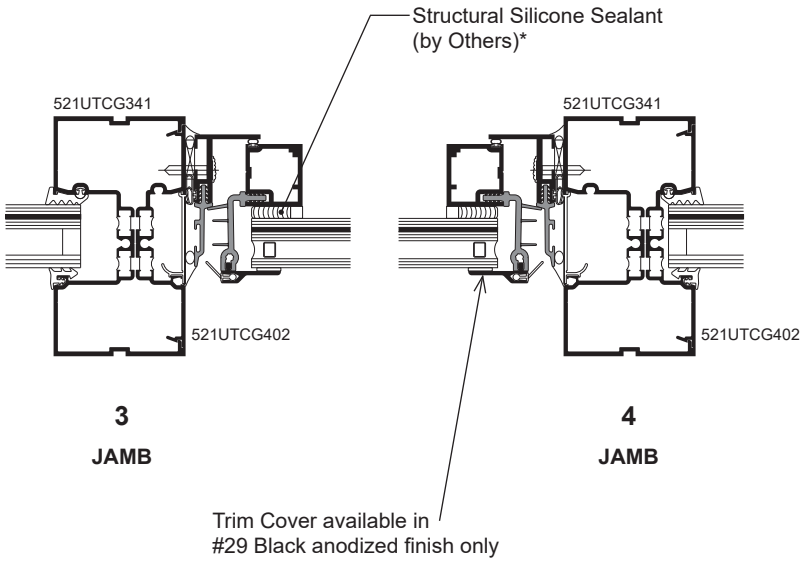












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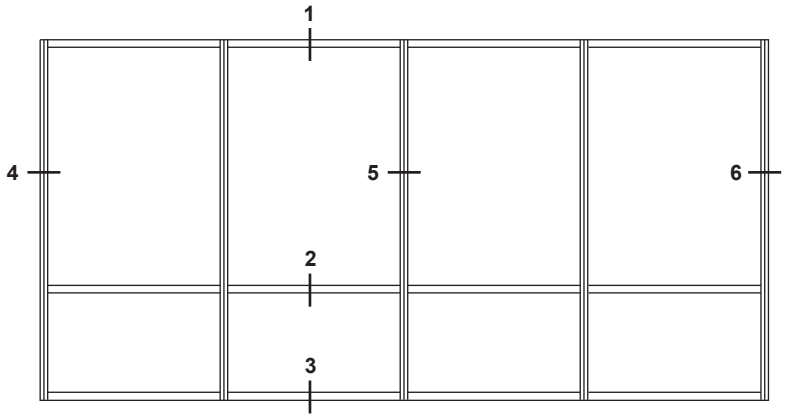
IR 521UT Framing System

BASIC FRAMING DETAILS (Inside Glazed)

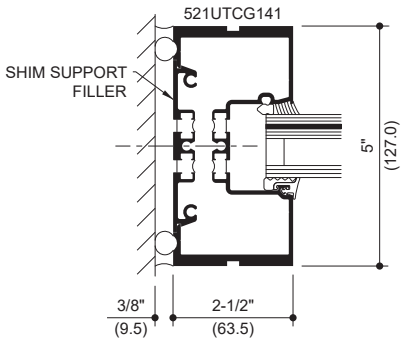
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

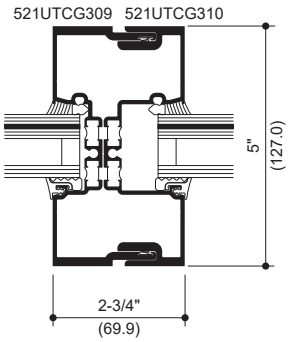


ELEVATION IS NUMBER KEYED TO DETAILS

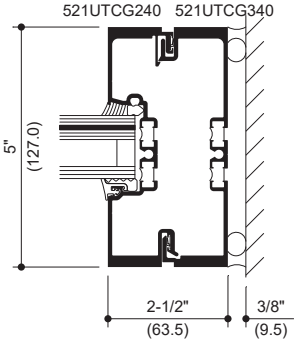
IR 521UT Double IsoLock® THERMAL BREAK



4
FIRST BAY JAMB

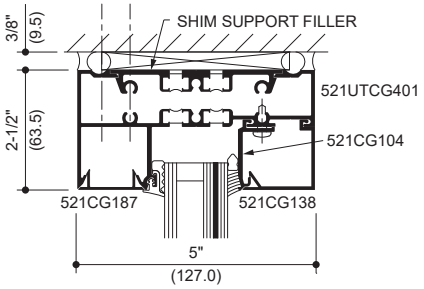


5
VERTICAL MULLION



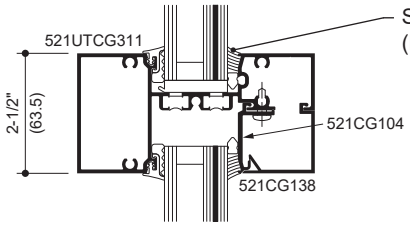
6
LAST BAY JAMB

1
HEAD

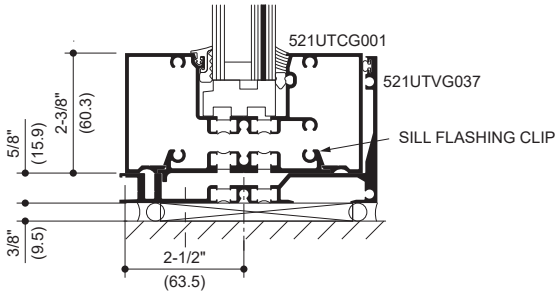


1-5/16" INFILL
(PRE GLAZED - WET GLAZED)

2
HORIZONTAL



3
SILL

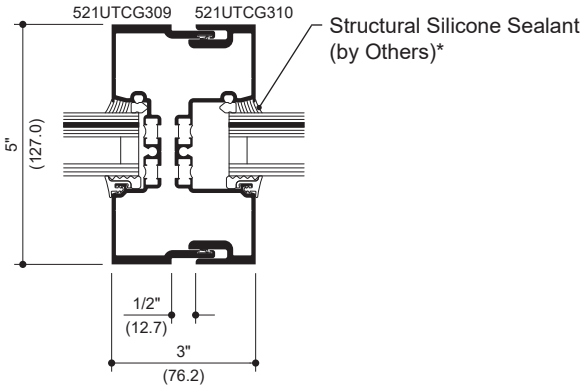


*** INSTALLER NOTE:** Installer is responsible for all required compatibility review and approvals with the Structural Silicone Manufacturer and the Insulating Glass Unit Manufacturer.

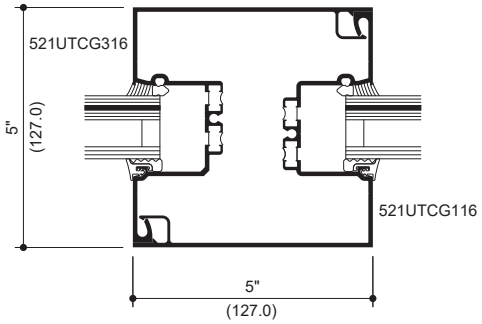
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

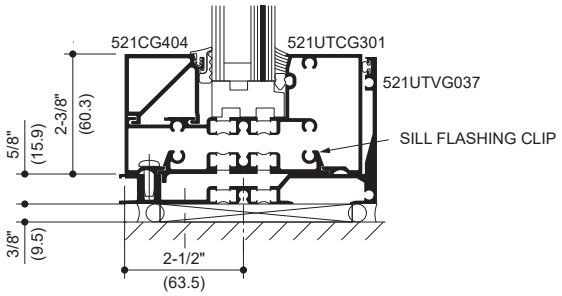
1-5/16" INFILL (PRE GLAZED - WET GLAZED)



EXPANSION MULLION



5" x 5" MULLION



PINNED HORIZONTAL TO SILL FLASHING

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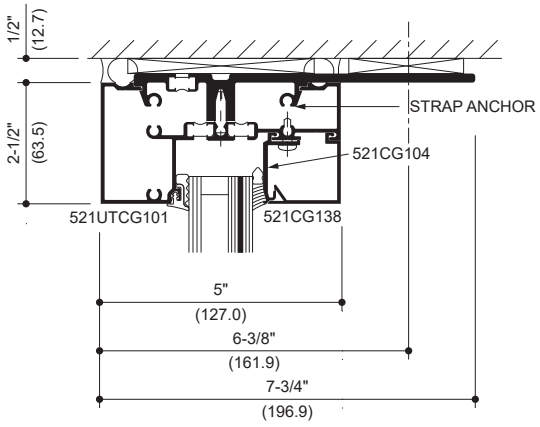
IR 521UT Framing System

STRAP ANCHOR DETAILS (Inside Glazed)

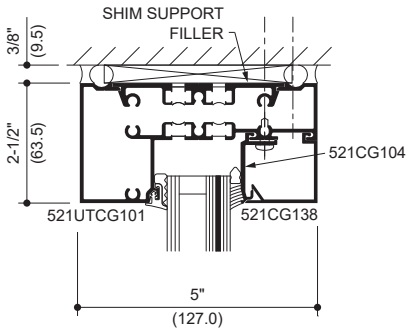
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

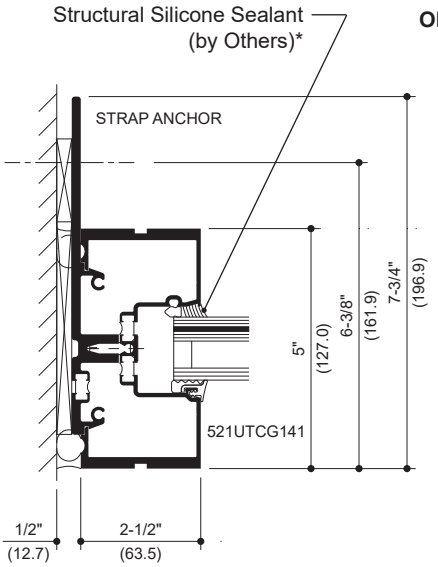
1-5/16" INFILL (PRE GLAZED - WET GLAZED)



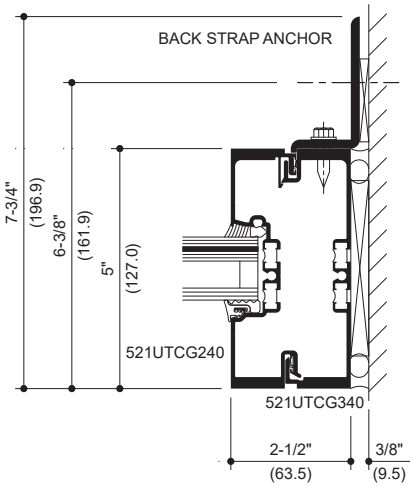
HEAD



OPTIONAL HEAD WITH STOP



FIRST BAY JAMB



LAST BAY JAMB

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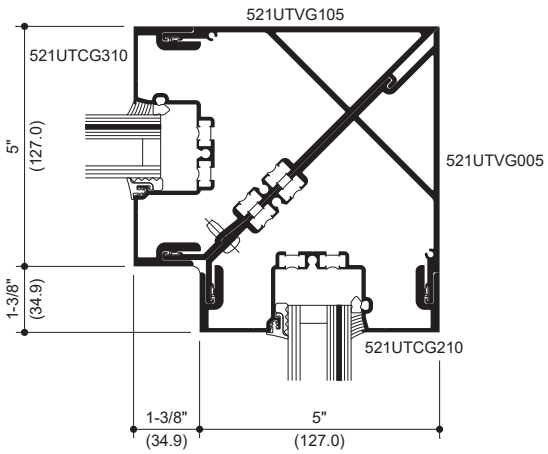
IR 521UT Framing

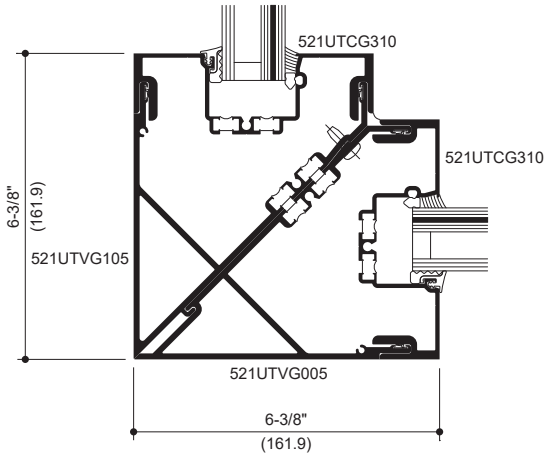
CORNER DETAILS (Inside Glazed)

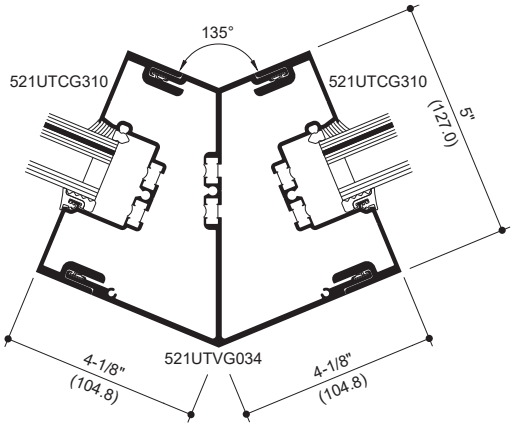
HURRICANE RESISTANT PRODUCT

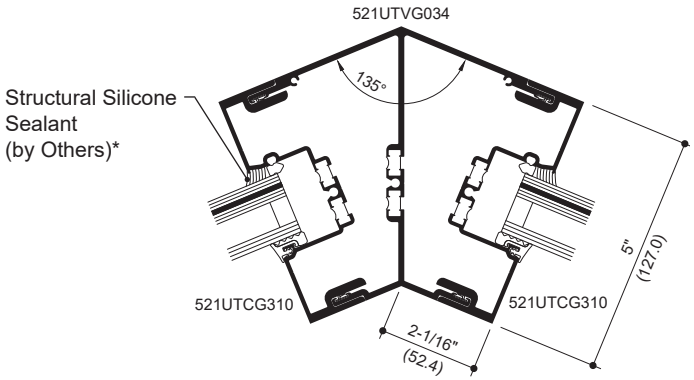
Additional information and CAD details are available at www.kawneer.com

1-5/16" INFILL (PRE GLAZED - WET GLAZED)









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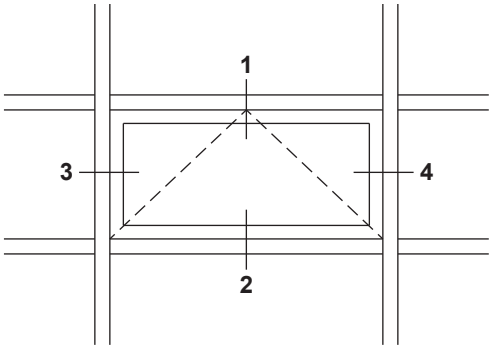
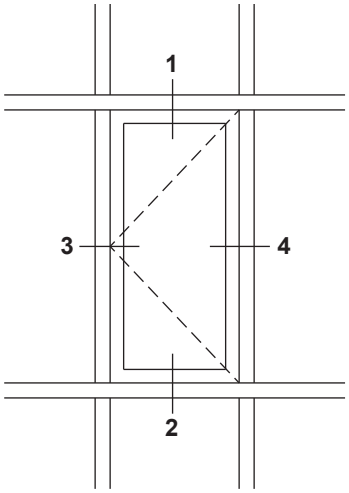
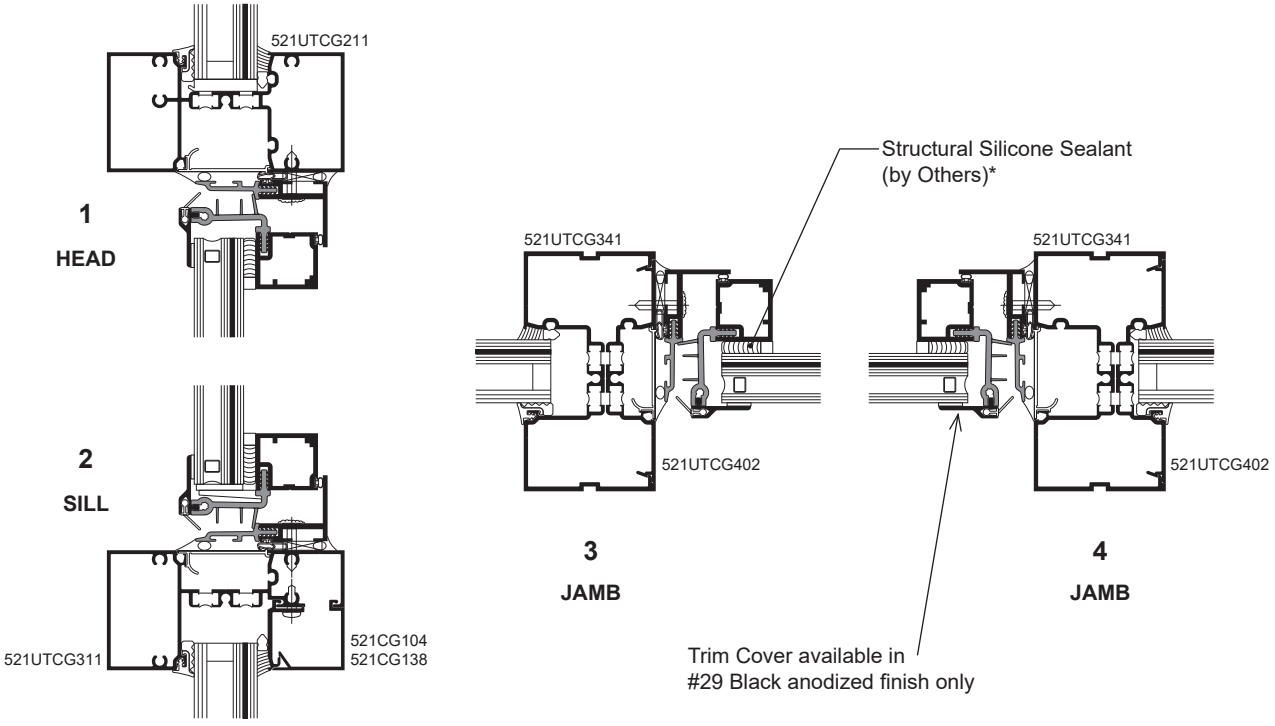
1-5/16" INFILL (PRE GLAZED - WET GLAZED)







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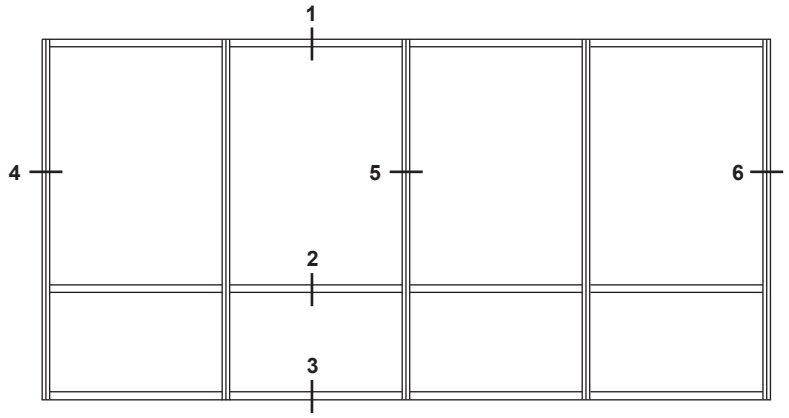
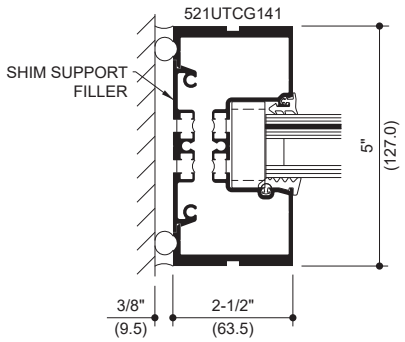
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

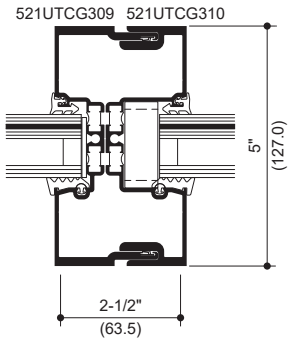


ELEVATION IS NUMBER KEYED TO DETAILS

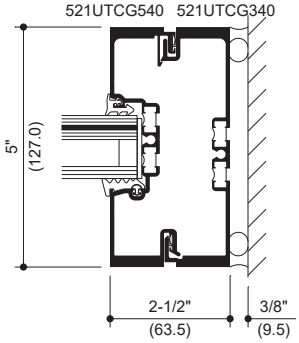
IR 521UT Double IsoLock® THERMAL BREAK



4 FIRST BAY JAMB

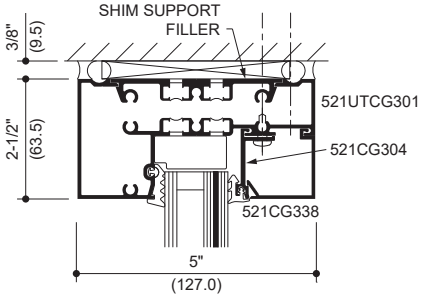


5 VERTICAL MULLION

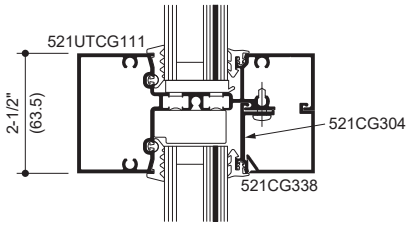


6 LAST BAY JAMB

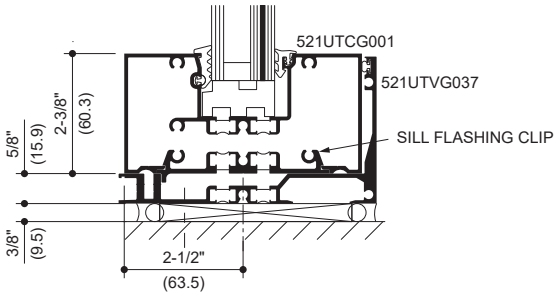
1 HEAD



2 HORIZONTAL



3 SILL

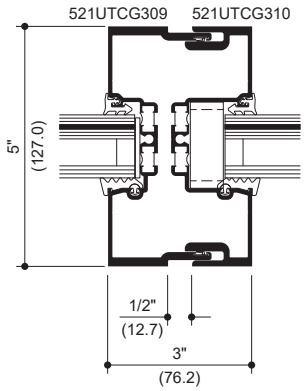


1-5/16" INFILL (PRE GLAZED - DRY GLAZED)

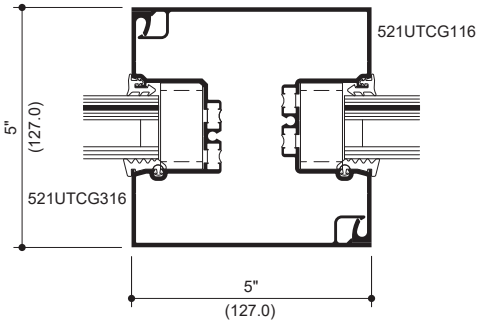
HURRICANE RESISTANT PRODUCT

Additional information and CAD details are available at www.kawneer.com

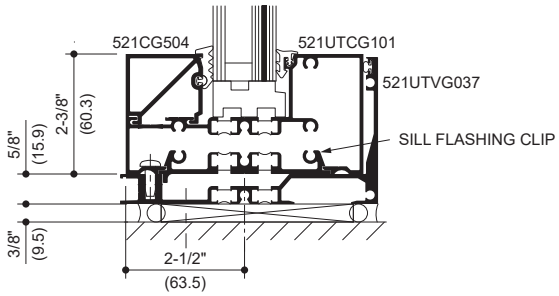
1-5/16" INFILL (PRE GLAZED - DRY GLAZED)



EXPANSION MULLION



5" x 5" MULLION



PINNED HORIZONTAL TO SILL FLASHING

HURRICANE RESISTANT PRODUCT

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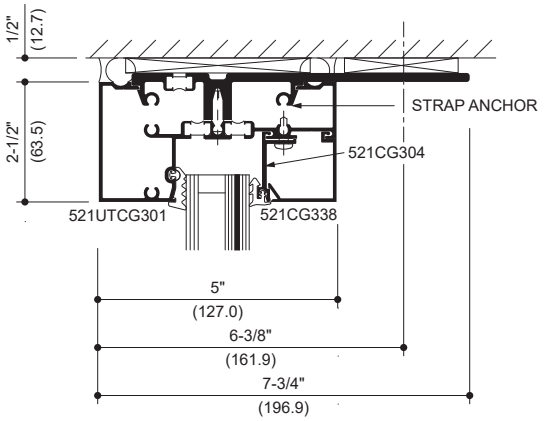
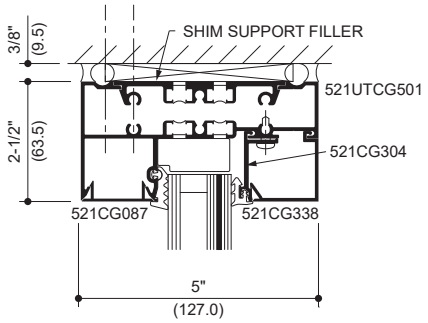
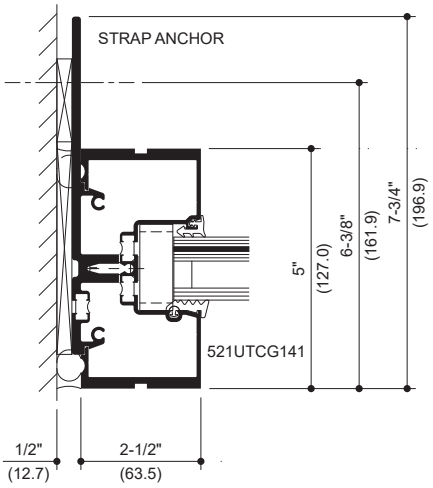
1-5/16" INFILL (PRE GLAZED - DRY GLAZED)



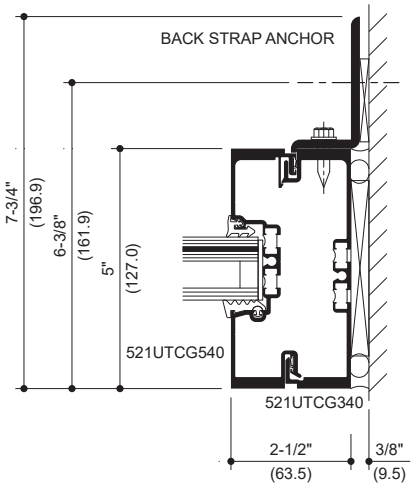
HEAD



OPTIONAL HEAD WITH STOP



FIRST BAY JAMB



LAST BAY JAMB

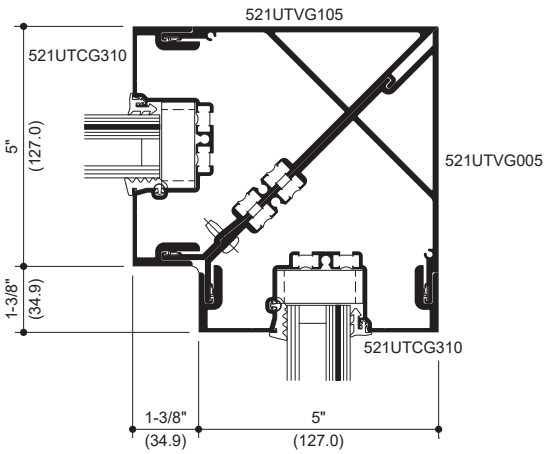
IR 521UT Framing System

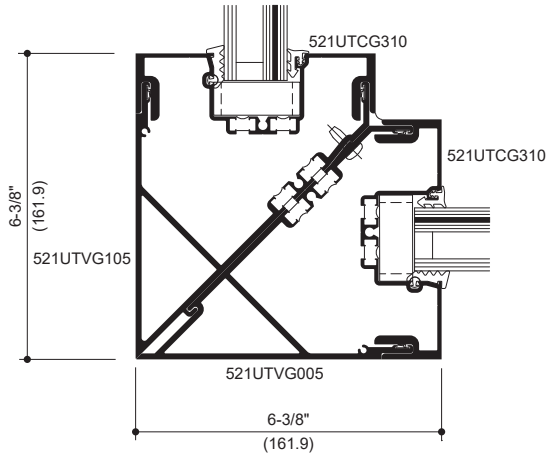
CORNER DETAILS (Inside Glazed)

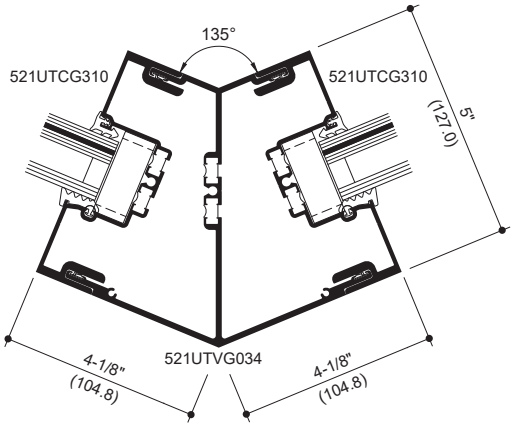
HURRICANE RESISTANT PRODUCT

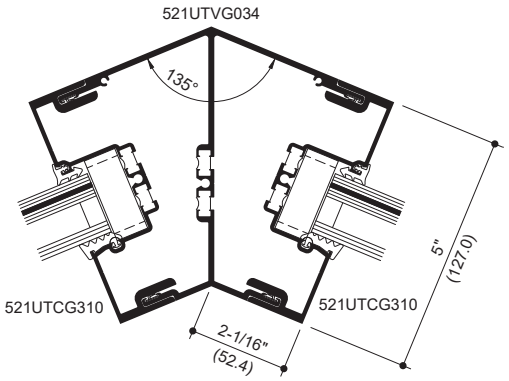
Additional information and CAD details are available at www.kawneer.com

1-5/16" INFILL (PRE GLAZED - DRY GLAZED)

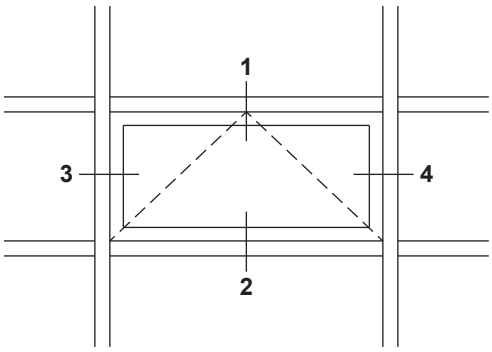


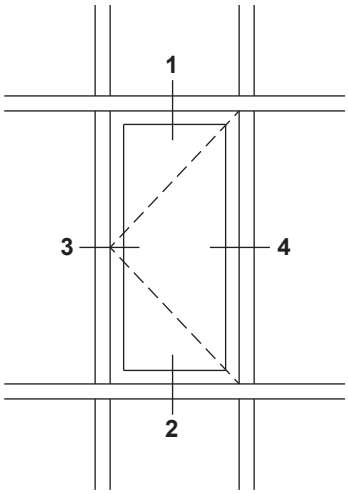


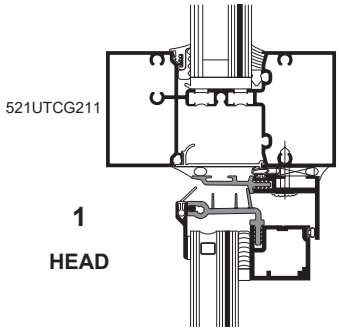


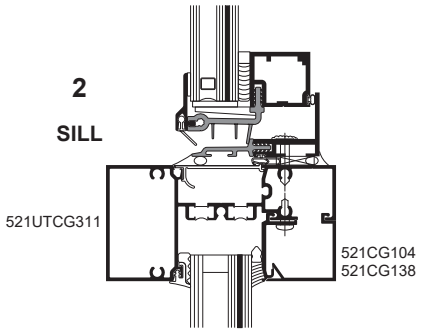


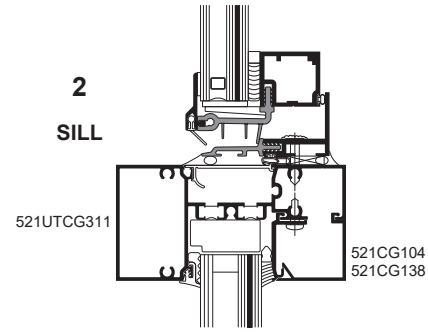
1-5/16" INFILL (PRE GLAZED - DRY GLAZED)

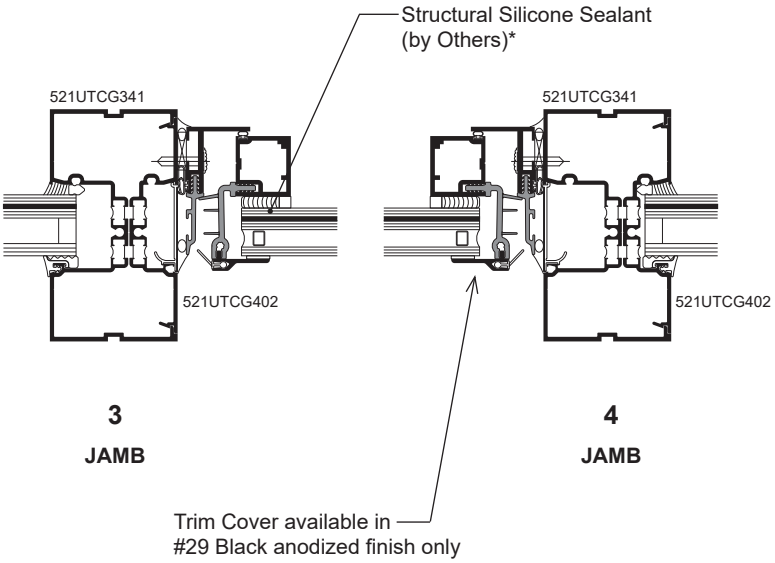












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HURRICANE RESISTANT PRODUCT

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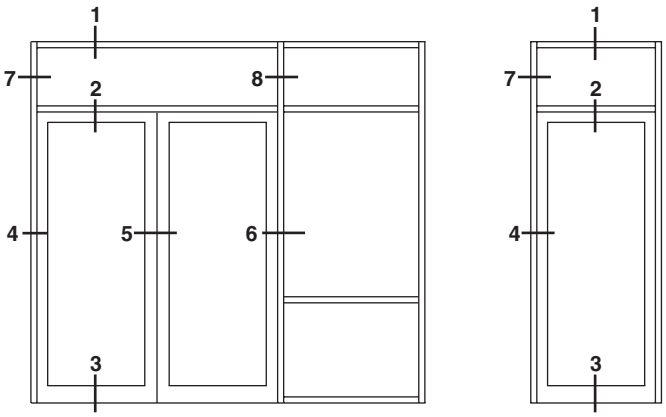
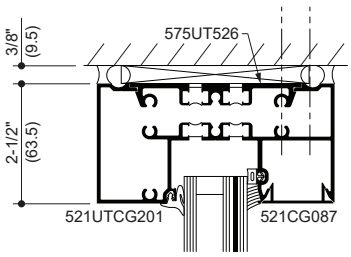
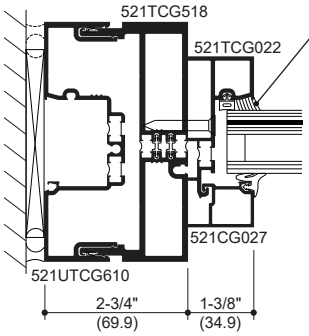
IR 521UT FRAMING INCORPORATING KAWNEER 350T INSULPOUR® DOORS.
SEE 250T/350T/500T INSULPOUR® ENTRANCES FOR ADDITIONAL DOOR AND ENTRANCE FRAMING OPTIONS.



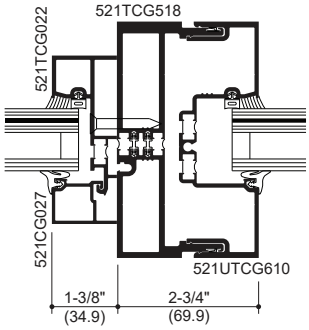
ELEVATION IS NUMBER KEYED TO DETAILS



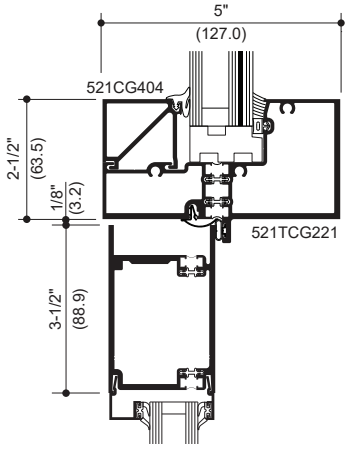
1
TRANSOM HEAD



7
DOOR JAMB
AT TRANSOM

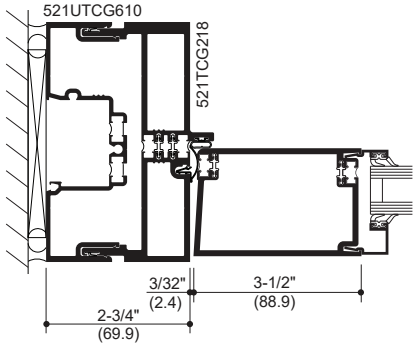


8
DOOR JAMB
AT TRANSOM

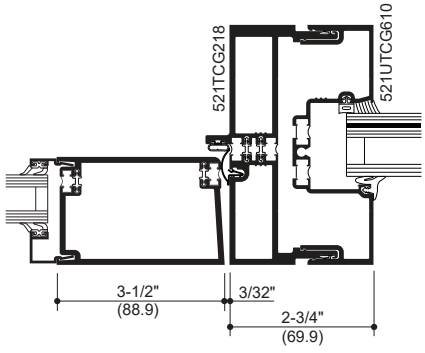


2
DOOR WITH TRANSOM

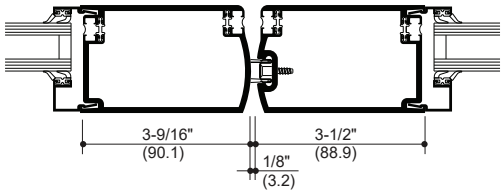
Transom for C.O.C. also available



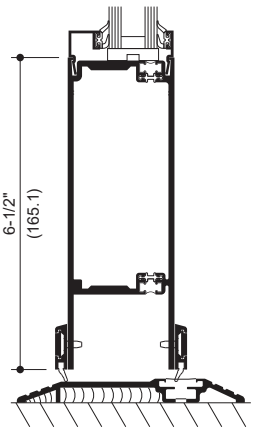
4
DOOR JAMB



6
DOOR JAMB



5
PAIR OF DOORS



3
THRESHOLD

*** INSTALLER NOTE:** Installer is responsible for all required compatibility review and approvals with the Structural Silicone Manufacturer and the Insulating Glass Unit Manufacturer.

WIND LOAD CHARTS

Mullions are designed for deflection limitations in accordance with AAMA TIR-A11 of L/175 up to 13' 6" and L/240 +1/4" above 13' 6". These curves are for mullions WITH HORIZONTALS and are based on engineering calculations for stress and deflection. Allowable wind load stress for ALUMINUM 15,152 psi (104MPa), STEEL 30,000 psi (207MPa). Charted curves, in all cases are for the limiting value. Wind load charts contained herein are based upon nominal wind load utilized in allowable stress design. A conversion from Load Resistance Factor Design (LRFD) is provided. To convert ultimate wind loads to nominal loads, multiply ultimate wind loads by a factor of 0.6 per ASCE/SEI 7. A 4/3 increase in allowable stress has not been used to develop these curves. For special situations not covered by these curves, contact your Kawneer representative for additional information.

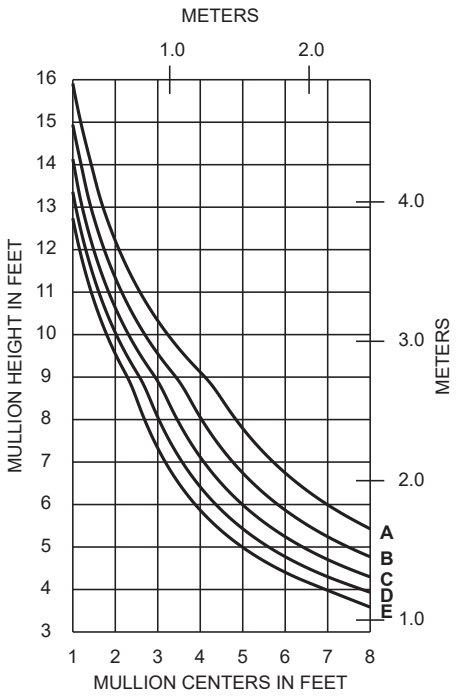
DEADLOAD CHARTS

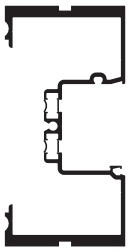
Horizontal or deadload limitations are based upon 1/8" (3.2), maximum allowable deflection at the center of an intermediate horizontal member. The accompanying charts are calculated for 1-5/16" (33.3) thick insulated impact resistant glass supported on two setting blocks placed at the loading points shown.

HURRICANE RESISTANT PRODUCT

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	50 PSF (2400)	83 PSF (4000)
B =	60 PSF (2880)	100 PSF (4790)
C =	70 PSF (3360)	117 PSF (5600)
D =	80 PSF (3830)	133 PSF (6380)
E =	90 PSF (4310)	150 PSF (7200)

521UTCG141
WITH HORIZONTALS

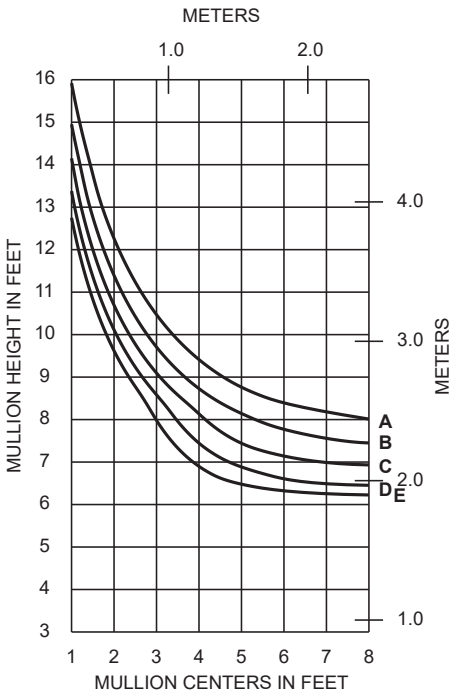




521UTCG141

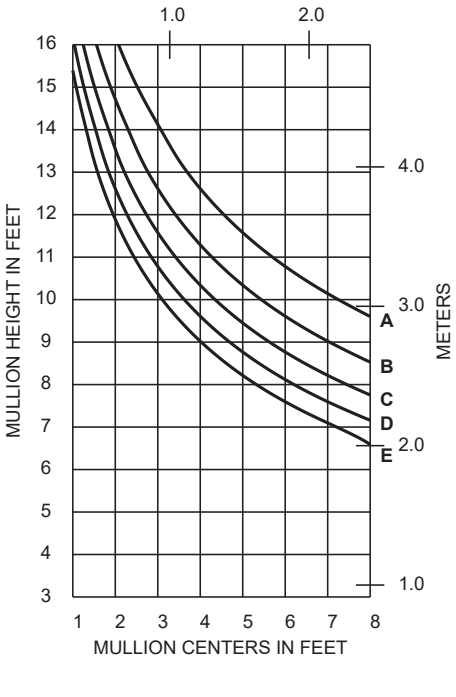
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

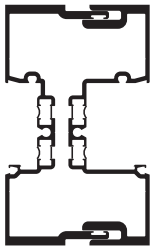
521UTCG141
WITHOUT HORIZONTALS



	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	30 PSF (1440)	50 PSF (2400)
B =	40 PSF (1920)	67 PSF (3200)
C =	50 PSF (2400)	83 PSF (4000)
D =	60 PSF (2880)	100 PSF (4790)
E =	70 PSF (3360)	117 PSF (5600)

521UTCG309 & 521UTCG310
WITH HORIZONTALS

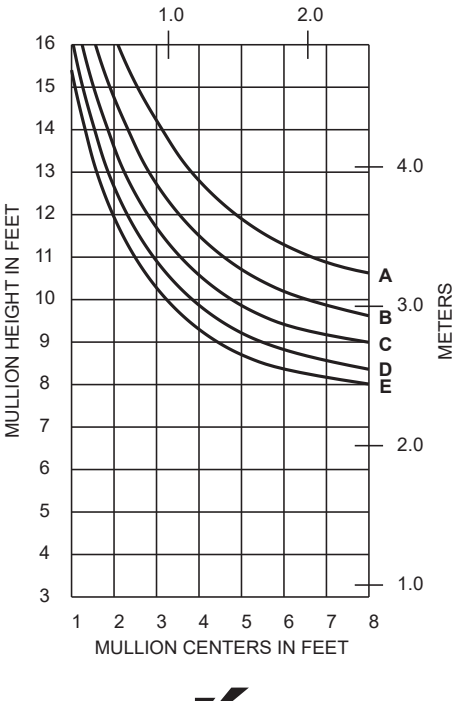




521UTCG309 / 521UTCG310

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

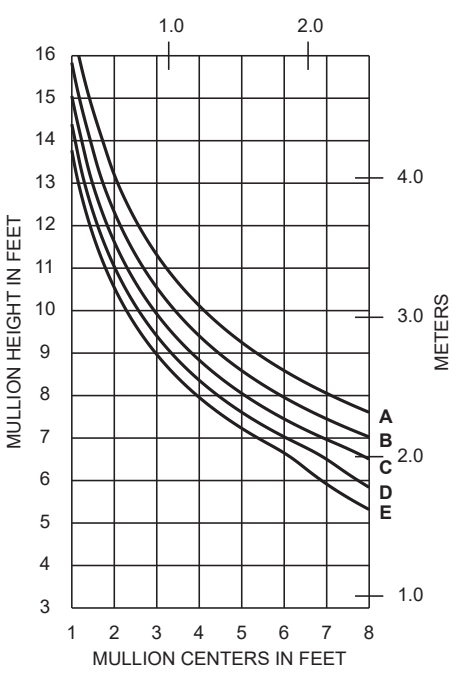
521UTCG309 & 521UTCG310
WITHOUT HORIZONTALS

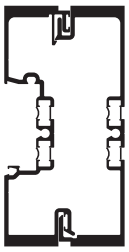


HURRICANE RESISTANT PRODUCT

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	50 PSF (2400)	83 PSF (4000)
B =	60 PSF (2880)	100 PSF (4790)
C =	70 PSF (3360)	117 PSF (5600)
D =	80 PSF (3830)	133 PSF (6380)
E =	90 PSF (4310)	150 PSF (7200)

521UTCG240 & 521UTCG340 WITH HORIZONTALS

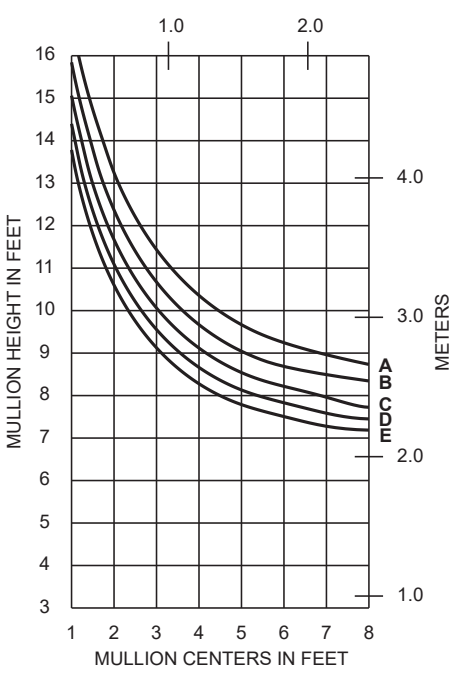




521UTCG240 / 521UTCG340

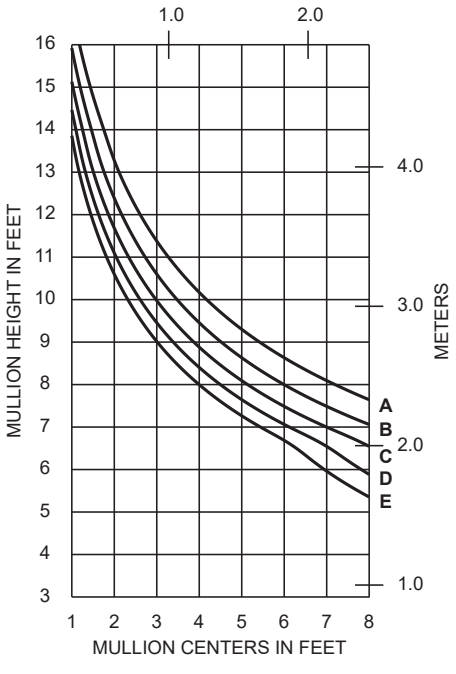
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

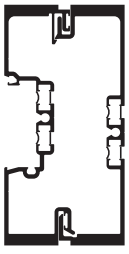
521UTCG240 & 521UTCG340 WITHOUT HORIZONTALS



	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	50 PSF (2400)	83 PSF (4000)
B =	60 PSF (2880)	100 PSF (4790)
C =	70 PSF (3360)	117 PSF (5600)
D =	80 PSF (3830)	133 PSF (6380)
E =	90 PSF (4310)	150 PSF (7200)

521UTCG540 & 521UTCG340 WITH HORIZONTALS

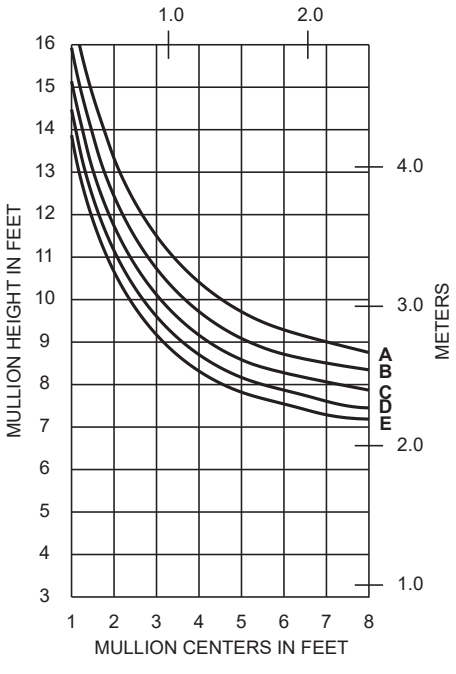




521UTCG540 / 521UTCG340

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

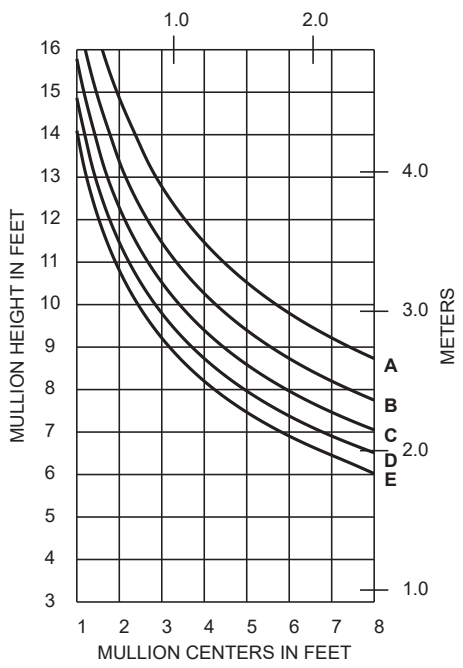
521UTCG540 & 521UTCG340 WITHOUT HORIZONTALS

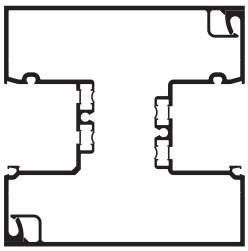


HURRICANE RESISTANT PRODUCT

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	30 PSF (1440)	50 PSF (2400)
B =	40 PSF (1920)	67 PSF (3200)
C =	50 PSF (2400)	83 PSF (4000)
D =	60 PSF (2880)	100 PSF (4790)
E =	70 PSF (3360)	117 PSF (5600)

521UTCG316 & 521UTCG116 WITH HORIZONTALS

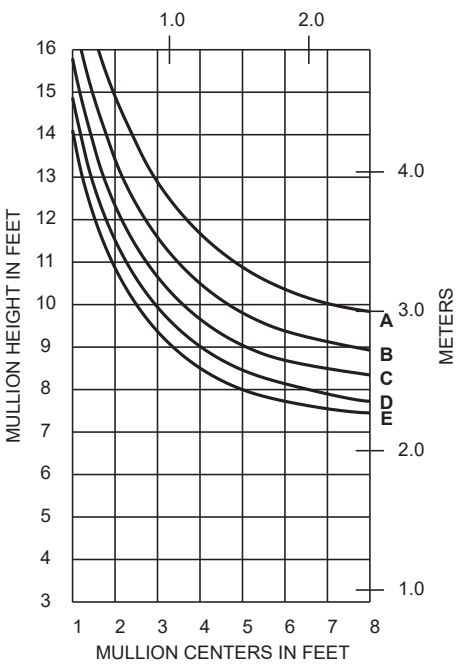




521UTCG316 / 521UTCG116

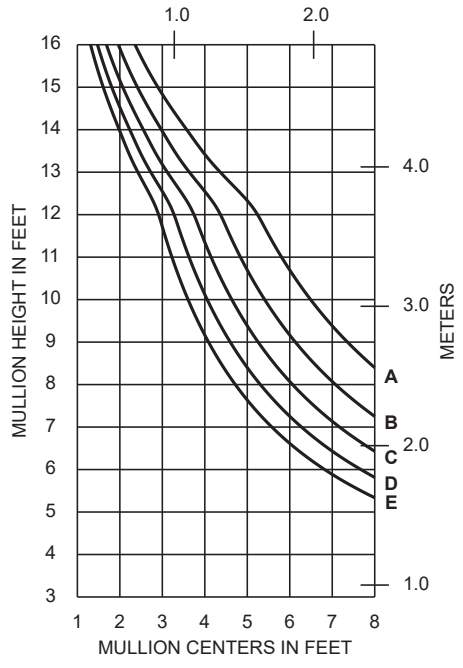
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

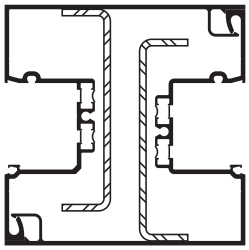
521UTCG316 & 521UTCG116 WITHOUT HORIZONTALS



	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	50 PSF (2400)	83 PSF (4000)
B =	60 PSF (2880)	100 PSF (4790)
C =	70 PSF (3360)	117 PSF (5600)
D =	80 PSF (3830)	133 PSF (6380)
E =	90 PSF (4310)	150 PSF (7200)

521UTCG316 & 521UTCG116 WITH STEEL WITH HORIZONTALS



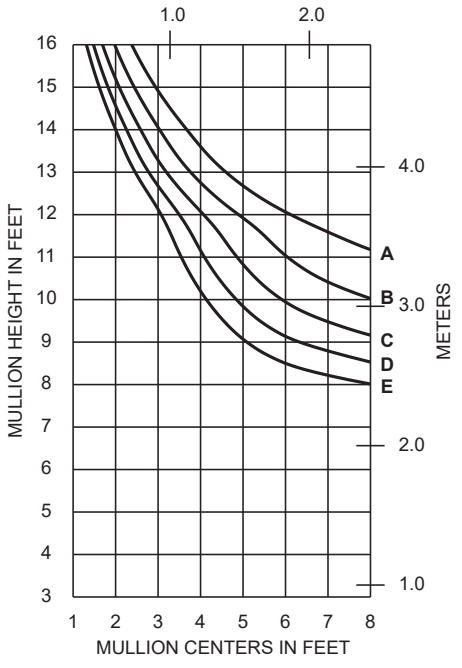


521UTCG316 / 521UTCG116 WITH 575300 STEEL

575300 STEEL
Ixx 1.664 (80.54 x 10^4)
Sxx 0.804 (15.37 x 10^3)

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

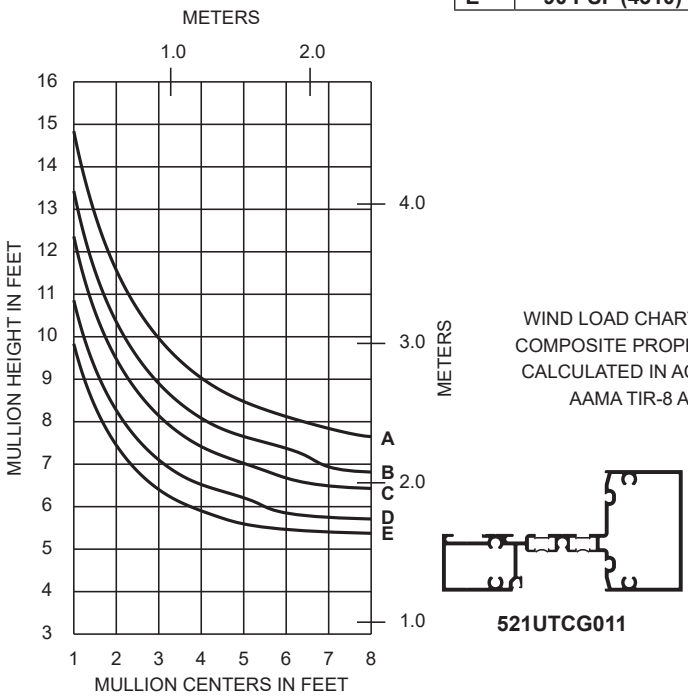
521UTCG316 & 521UTCG116 WITH STEEL WITHOUT HORIZONTALS



HURRICANE RESISTANT PRODUCT

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	30 PSF (1440)	50 PSF (2400)
B =	40 PSF (1920)	67 PSF (3200)
C =	50 PSF (2400)	83 PSF (4000)
D =	70 PSF (3360)	117 PSF (5600)
E =	90 PSF (4310)	150 PSF (7200)

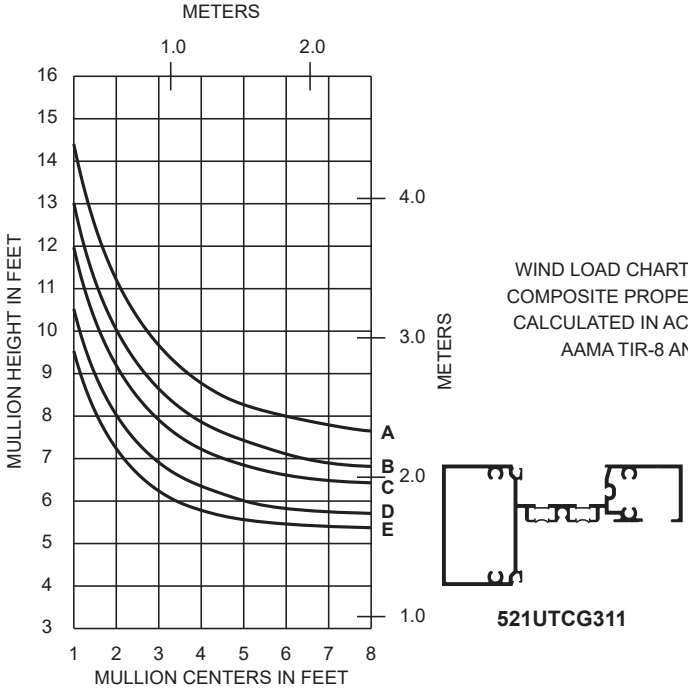
521UTCG011
SINGLE SPAN



WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

521UTCG011

521UTCG311
SINGLE SPAN



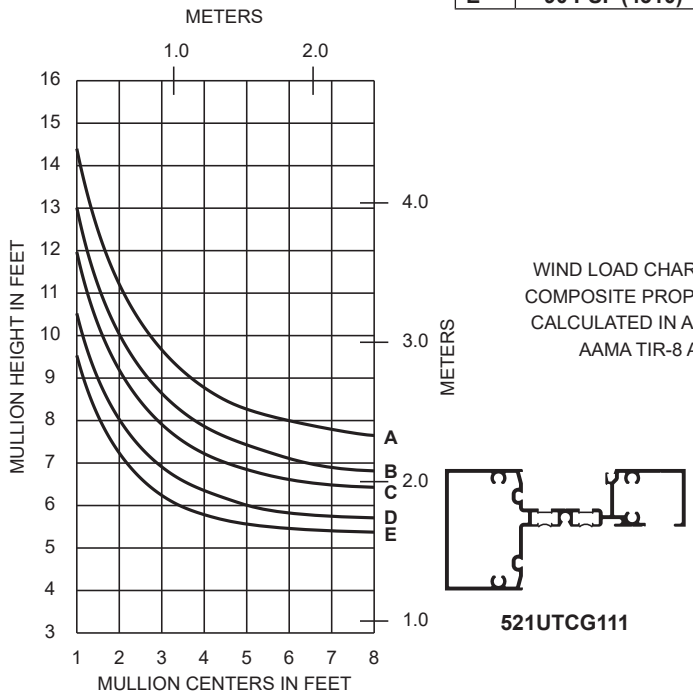
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

521UTCG311

HURRICANE RESISTANT PRODUCT

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	30 PSF (1440)	50 PSF (2400)
B =	40 PSF (1920)	67 PSF (3200)
C =	50 PSF (2400)	83 PSF (4000)
D =	70 PSF (3360)	117 PSF (5600)
E =	90 PSF (4310)	150 PSF (7200)

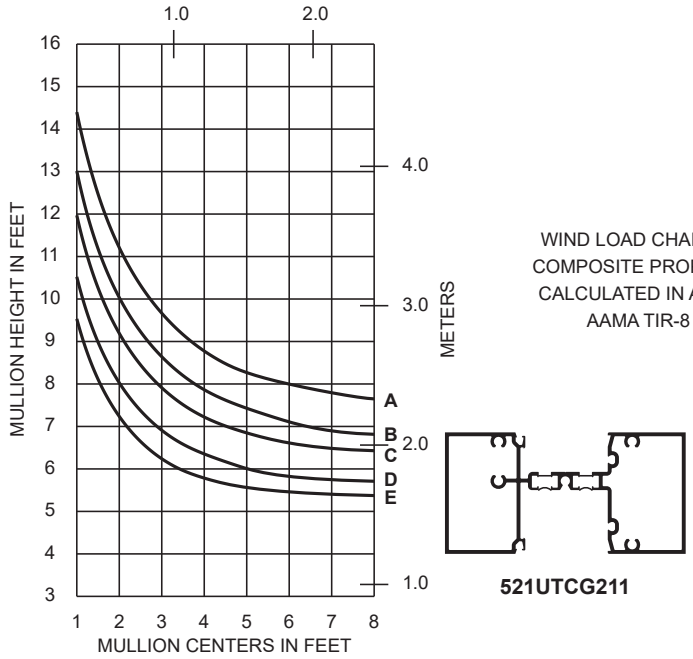
521UTCG111
SINGLE SPAN



WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

521UTCG111

521UTCG211
SINGLE SPAN



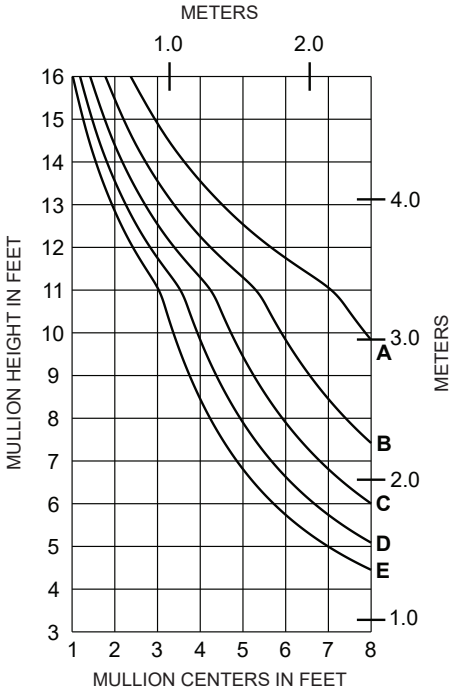
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

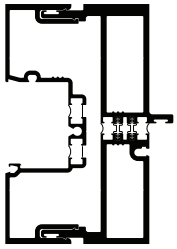
521UTCG211

HURRICANE RESISTANT PRODUCT

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	50 PSF (2400)	83 PSF (4000)
B =	60 PSF (2880)	100 PSF (4790)
C =	70 PSF (3360)	117 PSF (5600)
D =	80 PSF (3830)	133 PSF (6380)
E =	90 PSF (4310)	150 PSF (7200)

WITH HORIZONTALS

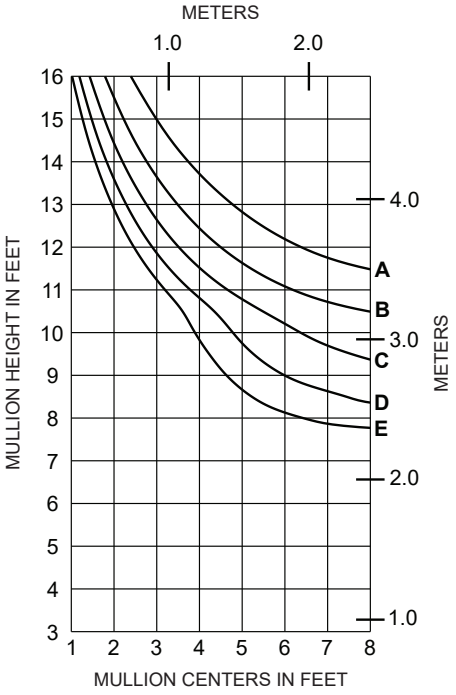




521UTCG610 / 521UTCG218

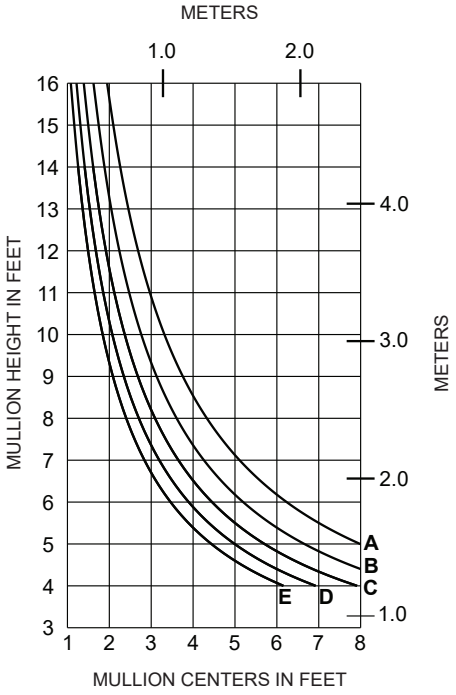
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

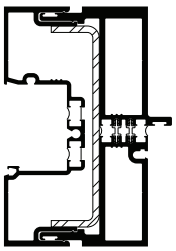
WITHOUT HORIZONTALS



	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	50 PSF (2400)	83 PSF (4000)
B =	60 PSF (2880)	100 PSF (4790)
C =	70 PSF (3360)	117 PSF (5600)
D =	80 PSF (3830)	133 PSF (6380)
E =	90 PSF (4310)	150 PSF (7200)

WITH HORIZONTALS



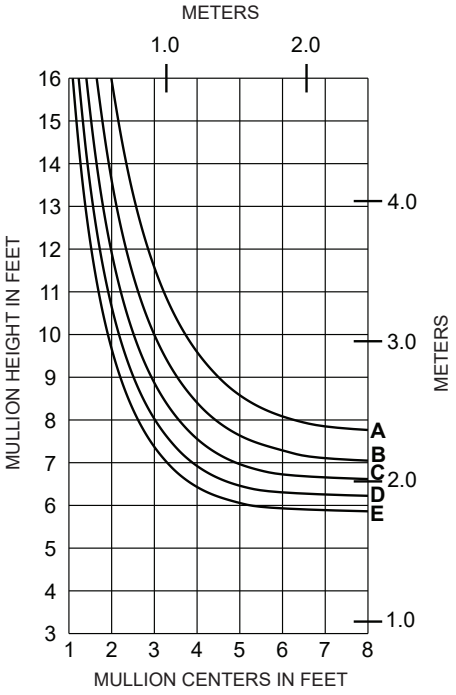


521UTCG610 / 521UTCG218
WITH 575300 STEEL

575300 STEEL
Ixx 1.664 (80.54 x 10^4)
Sxx 0.804 (15.37 x 10^3)

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

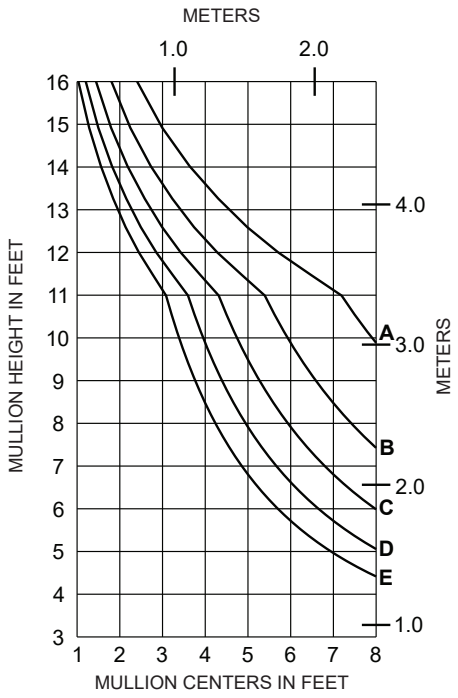
WITHOUT HORIZONTALS

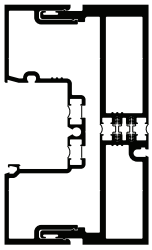


HURRICANE RESISTANT PRODUCT

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	50 PSF (2400)	83 PSF (4000)
B =	60 PSF (2880)	100 PSF (4790)
C =	70 PSF (3360)	117 PSF (5600)
D =	80 PSF (3830)	133 PSF (6380)
E =	90 PSF (4310)	150 PSF (7200)

WITH HORIZONTALS

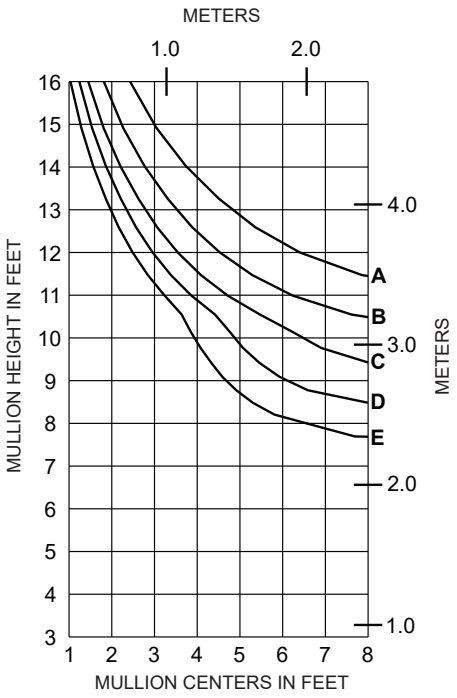




521UTCG610 / 521UTCG518

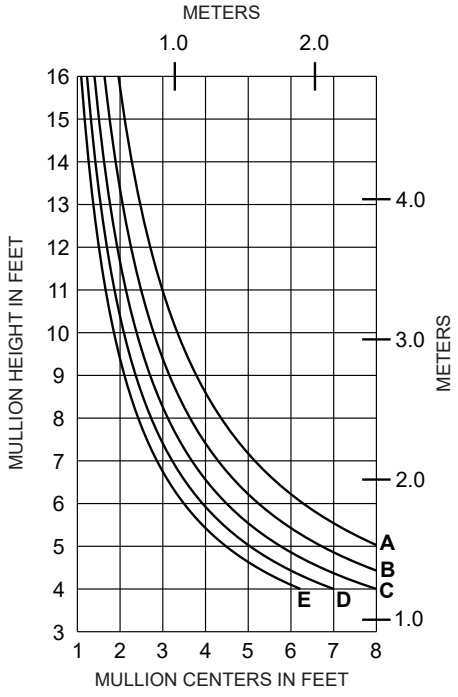
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

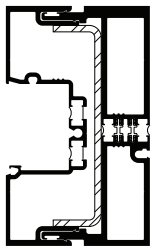
WITHOUT HORIZONTALS



	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	50 PSF (2400)	83 PSF (4000)
B =	60 PSF (2880)	100 PSF (4790)
C =	70 PSF (3360)	117 PSF (5600)
D =	80 PSF (3830)	133 PSF (6380)
E =	90 PSF (4310)	150 PSF (7200)

WITH HORIZONTALS



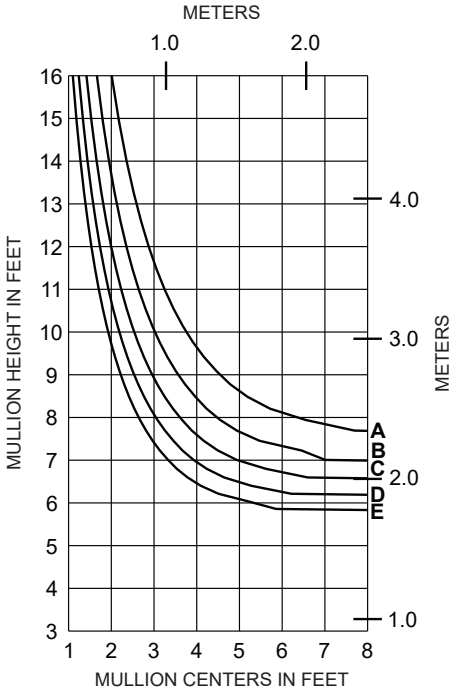


521UTCG610 / 521UTCG518
WITH 575300 STEEL

575300 STEEL
Ixx 1.664 (80.54 x 10^4)
Sxx 0.804 (15.37 x 10^3)

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

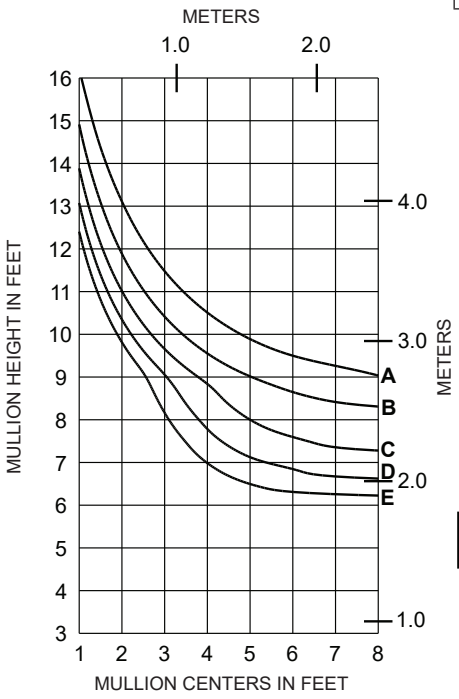
WITHOUT HORIZONTALS

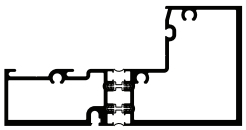


HURRICANE RESISTANT PRODUCT

	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	30 PSF (1440)	50 PSF (2400)
B =	40 PSF (1920)	67 PSF (3200)
C =	50 PSF (2400)	83 PSF (4000)
D =	60 PSF (2880)	100 PSF (4790)
E =	70 PSF (3360)	117 PSF (5600)

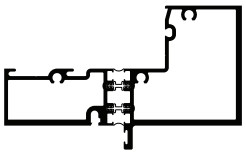
521TCG221
SINGLE SPAN





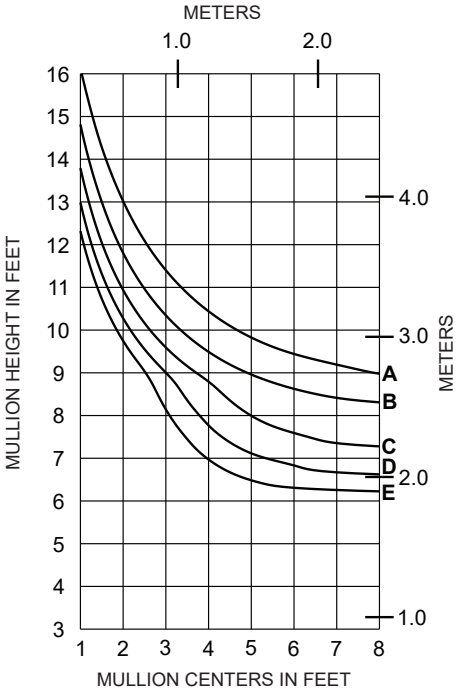
521TCG521
(IR 521T)

WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

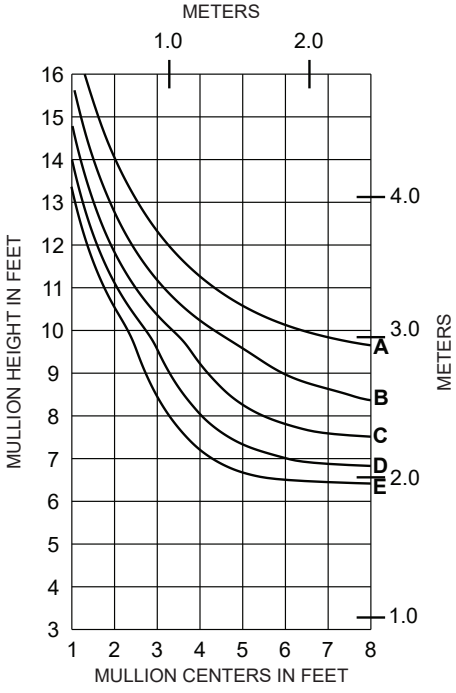


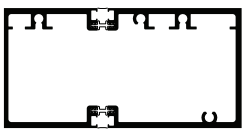
521TCG221
(IR 521T)

521TCG521
SINGLE SPAN



521TCG079
SINGLE SPAN





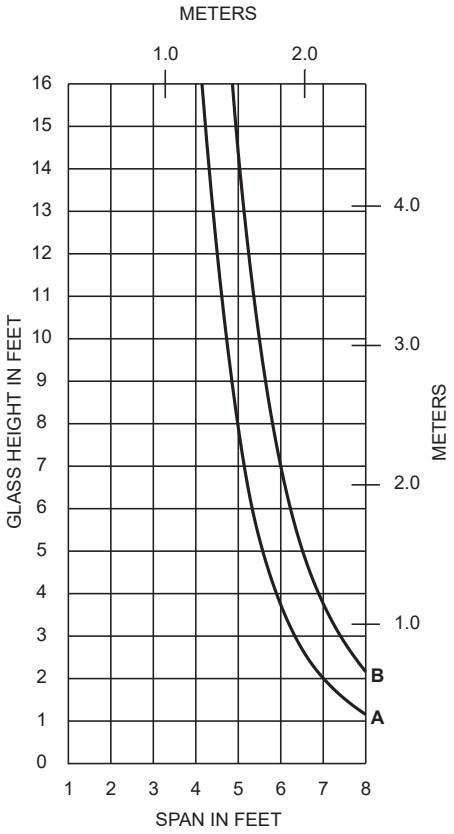
521TCG079
(IR 521T)

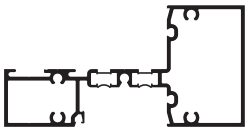
WIND LOAD CHARTS ARE BASED ON COMPOSITE PROPERTIES WHICH ARE CALCULATED IN ACCORDANCE WITH AAMA TIR-8 AND AAMA 505

HURRICANE RESISTANT PRODUCT

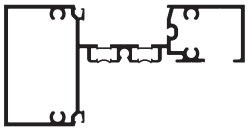
Horizontal or deadload limitations are based upon 1/8" (3.2), maximum allowable deflection at the center of an intermediate horizontal member. The accompanying charts are calculated for 1-5/16" (33.3) thick insulated impact resistant glass supported on two setting blocks placed at the loading points shown.

A = (1/4 POINT LOADING)
B = (1/8 POINT LOADING)

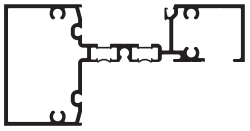




521UTCG011



521UTCG311

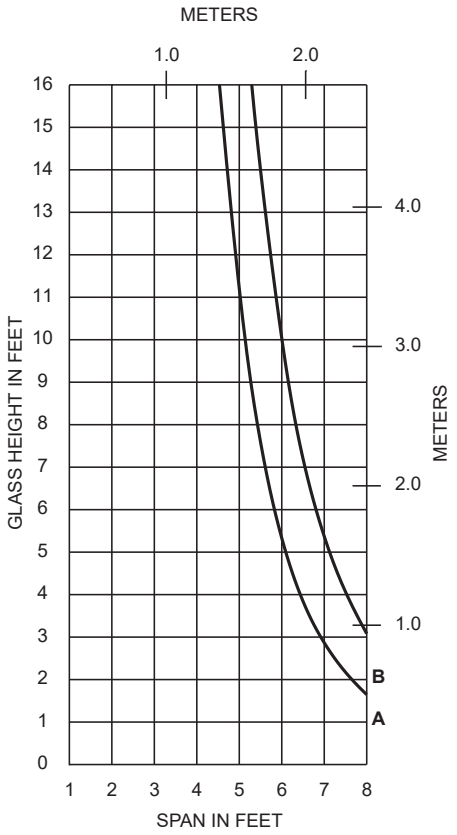


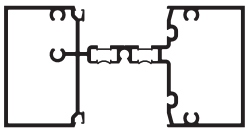
521UTCG111

HURRICANE RESISTANT PRODUCT

Horizontal or deadload limitations are based upon 1/8" (3.2), maximum allowable deflection at the center of an intermediate horizontal member. The accompanying charts are calculated for 1-5/16" (33.3) thick insulated impact resistant glass supported on two setting blocks placed at the loading points shown.

A = (1/4 POINT LOADING)
B = (1/8 POINT LOADING)



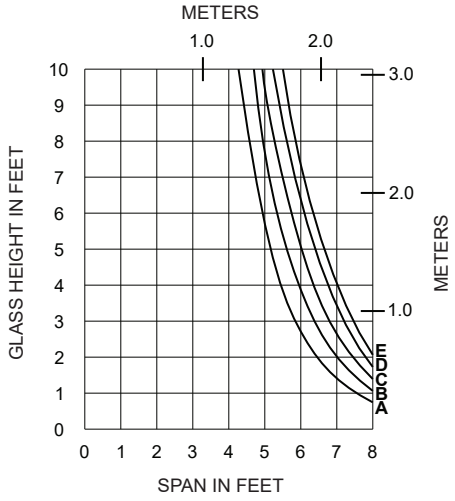


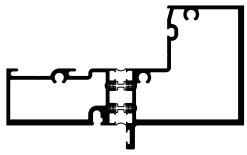
521UTCG211

HURRICANE RESISTANT PRODUCT

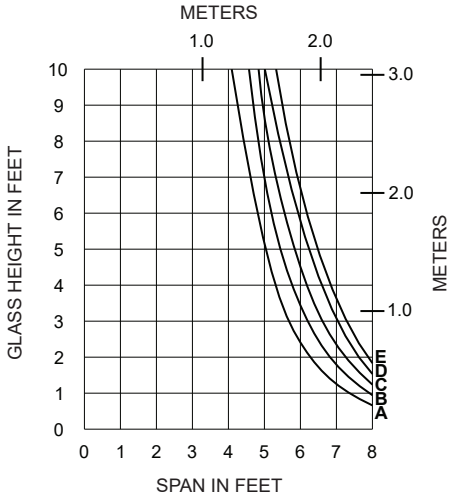
Horizontal or deadload limitations are based upon 1/16" (1.6), maximum allowable deflection at the center of an intermediate horizontal member. The accompanying charts are calculated for 1-5/16" (33.3) thick insulated impact resistant glass supported on two setting blocks placed at the loading points shown.

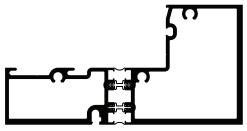
A = (1/4 POINT LOADING)
B = (1/6 POINT LOADING)
C = (1/8 POINT LOADING)
D = (1/10 POINT LOADING)
E = (1/12 POINT LOADING)





521TCG221 (IR 521T)





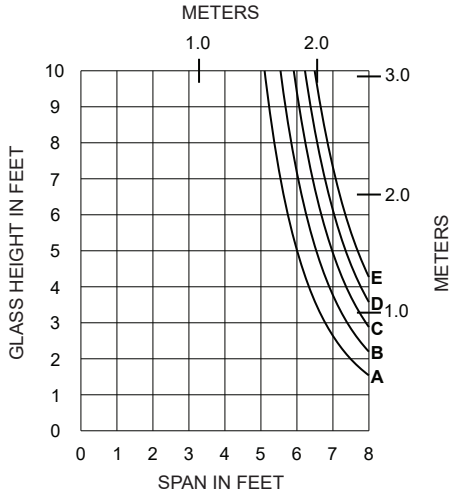
521TCG521 (IR 521T)

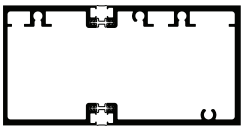
SETTING BLOCK LOCATIONS EXAMPLE (96" DLO)		
CURVE DESIGNATION	OFFSET	DISTANCE FROM JAMBS
A	1/4 POINT	24"
B	1/6 POINT	16"
C	1/8 POINT	12"
D	1/10 POINT	9"
E	1/12 POINT	8"

HURRICANE RESISTANT PRODUCT

Horizontal or deadload limitations are based upon 1/16" (1.6), maximum allowable deflection at the center of an intermediate horizontal member. The accompanying charts are calculated for 1-5/16" (33.3) thick insulated impact resistant glass supported on two setting blocks placed at the loading points shown.

A = (1/4 POINT LOADING)
B = (1/6 POINT LOADING)
C = (1/8 POINT LOADING)
D = (1/10 POINT LOADING)
E = (1/12 POINT LOADING)





521TCG079 (IR 521T)

SETTING BLOCK LOCATIONS EXAMPLE (96" DLO)		
CURVE DESIGNATION	OFFSET	DISTANCE FROM JAMBS
A	1/4 POINT	24"
B	1/6 POINT	16"
C	1/8 POINT	12"
D	1/10 POINT	9"
E	1/12 POINT	8"